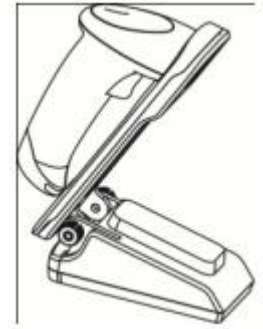**IDAutomation SC1500: Program Auto-Sense Mode**:
This mode is only available when you want to seat the scanner in the Auto-Sense Stand. When you enable this mode, it will force the scanner to apply Laser mode as the scan mode. However, it works slightly different from the original Laser mode. Whenever a barcode is brought within range, the scanner will be able to decode it. Now the scanner will be scanning as long as it is seated in the Auto-Sense Stand, as shown.

Procedure:
1. Scan the Enter Set up Barcode

2. Scan the Enable or Disable Auto-Sense Mode Barcode.

Enable Auto-Sense Mode:

-OR -

Disable Auto Sense Mode:

3. Scan the Update Barcode to complete programming.