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IDAutomation SC1500-USB
Scanner Programming Manual

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▶ Reorient or relocate the receiving antenna.
▶ Increase the separation between the equipment and receiver.
▶ Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
▶ Consult the dealer or an experienced radio/TV technician for help.

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

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This digital apparatus does not exceed the Class B limits for radio noise emissions from digital apparatus as set out in the interference-causing equipment standard entitled "Digital Apparatus," ICES-003 of Industry Canada.

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Cet appareil numerique respecte les limites de bruits radioelectriques applicables aux appareils numeriques de Classe B prescrites dans la norme sur le material brouilleur: "Appareils Numeriques," NMB-003 edictee par l'Industrie.

NOTICE FOR PRODUCT WITH LASER

Per FDA and IEC standards, the scan engines described in this manual are not given a laser classification. However, the following precautions should be observed:

Enter Setup

CAUTION

This laser component emits FDA / IEC Class 2 laser light at the exit port. Do not stare into beam.

SAFETY PRECAUTIONS

▸ DO NOT expose the scanner to any flammable sources.

▸ Under no circumstances, internal components are self-serviceable.

▸ For AC power adaptor, a socket outlet shall be installed near the equipment and shall be easily accessible. Make sure there is stable power supply for the scanner or its peripherals to operate properly.

CARE & MAINTENANCE

▸ Use a clean cloth to wipe dust off the scanning window and the body of the scanner. DO NOT use/mix any bleach or cleaner.

▸ If you shall find the scanner malfunctioning, write down the specific scenario and consult your local sales representative.

Update

INTRODUCTION

IDAutomation's new small-form-factor 1500 Series USB Barcode Scanners are specifically designed to answer your mobile demands. The tethered handheld scanners are designed to help accelerate productivity while lowering the total cost of ownership. Intensive data collection jobs are made easier with fast, accurate barcode scanning in various working environments, especially in small businesses. A new ordering option is provided for adapting a wide angle scan engine to read long barcodes.

Owing to the slim, ergonomic design, extremely low power consumption, and powerful decoding capability, IDAutomation Barcode Scanners are the best choice for the following applications –

▶ Receiving in Retail
▶ Product labeling & Tracking
▶ Shelf Product Replenishment
▶ Mobile Point of Sale (POS)
▶ Mobile Inventory Management
▶ Order Picking & Staging
▶ Work-In-Process Tracking
▶ Material Flow Control
▶ Transportation & Distribution
▶ Warehousing
▶ Asset Management

This manual contains information on operating the scanner and using its features. We recommend you to keep one copy of the manual at hand for quick reference or maintenance purposes. To avoid any improper disposal or operation, please read the manual thoroughly before use.

Thank you for choosing IDAutomation.com products!

Enter Setup

INSIDE THE PACKAGE

The items included in the package may be different, depending on your order. Rich choices of output interfaces are available for you to enhance the total performance of the scanner. Refer to product specifications.

Save the box and packaging material for future use in case you need to store or ship the scanner.

▸ Barcode Scanner: SC-1500-USB
▸ Product CD

Note: (1) For USB Virtual COM (Part #308), find the associated driver on the CD.
(2) The CD-ROM includes this manual and Windows-based *ScanMaster* software for configuration, as well as the 308 driver.
(3) For model designation, please see the label on the scanner.

PRODUCT HIGHLIGHTS

▸ Small-form-factor and built tough to survive drop test
▸ Extremely low power consumption
▸ Firmware upgradeable
▸ Supports most popular barcode symbologies, including GS1-128 (EAN-128), GS1 DataBar (RSS), etc.
▸ Supports wide angle scan engine for long barcodes
▸ Supports negative barcodes
▸ Supports different scan modes, including Aiming Mode and Multi-Barcode Mode
▸ User feedback via LED indicator and beeper
▸ Beeping tone and duration programmable for Good Read
▸ Provides choices of output interfaces, including RS-232, Keyboard Wedge, and Wand Emulation.
▸ Programmable parameters include data output format, editing format, symbologies, etc.

Update

SYMBOLOGIES SUPPORTED

Most of the popular barcode symbologies are supported, as listed below. Each can be individually enabled or disabled. The scanner will automatically discriminate and recognize all the symbologies that are enabled. Refer to Chapter 3 Changing Symbology Settings for details of each symbology.

Symbologies Supported: Enable/Disable		Default	
Codabar		Enabled	
Code 93		Enabled	
MSI			Disabled
Plessey			Disabled
Telepen			Disabled
Code 128	Code 128	Enabled	
	GS1-128 (EAN-128)		Disabled
	ISBT 128	Enabled	

Note: Starting from firmware version 1.10, ISBT 128 is enabled by default.

Code 2 of 5	Industrial 25	Enabled	
	Interleaved 25	Enabled	
	Matrix 25		Disabled
Code 3 of 9	Code 39	Enabled	
	Italian Pharmacode		Disabled
	French Pharmacode		Disabled
EAN/UPC	EAN-8	Enabled	
	EAN-8 Addon 2		Disabled
	EAN-8 Addon 5		Disabled
	EAN-13	Enabled	
	EAN-13 & UPC-A Addon 2		Disabled
	EAN-13 & UPC-A Addon 5		Disabled
	ISBN		Disabled
	UPC-E0	Enabled	
	UPC-E1		Disabled
	UPC-E Addon 2		Disabled
	UPC-E Addon 5		Disabled
	UPC-A	Enabled	

Enter Setup

GS1 DataBar (RSS)	GS1 DataBar Omnidirectional (RSS-14)		Disabled
	GS1 DataBar Truncated		Disabled
	GS1 DataBar Stacked		Disabled
	GS1 DataBar Stacked Omnidirectional		Disabled
	GS1 DataBar Limited (RSS Limited)		Disabled
	GS1 DataBar Expanded (RSS Expanded)		Disabled
	GS1 DataBar Expanded Stacked		Disabled

Update

QUICK START

The configuration of the scanner can be done by reading the setup barcodes contained in this manual or via the *ScanMaster* software.

This section describes the procedure of configuring the scanner by reading the setup barcodes and provides some examples for demonstration.

Note: If RS-232 is selected for output interface, the host can directly send serial commands to configure the scanner.
For example, run HyperTerminal.exe and type the 6-digit command located under each setup barcode. Refer to Appendix II Host Serial Commands.

Update
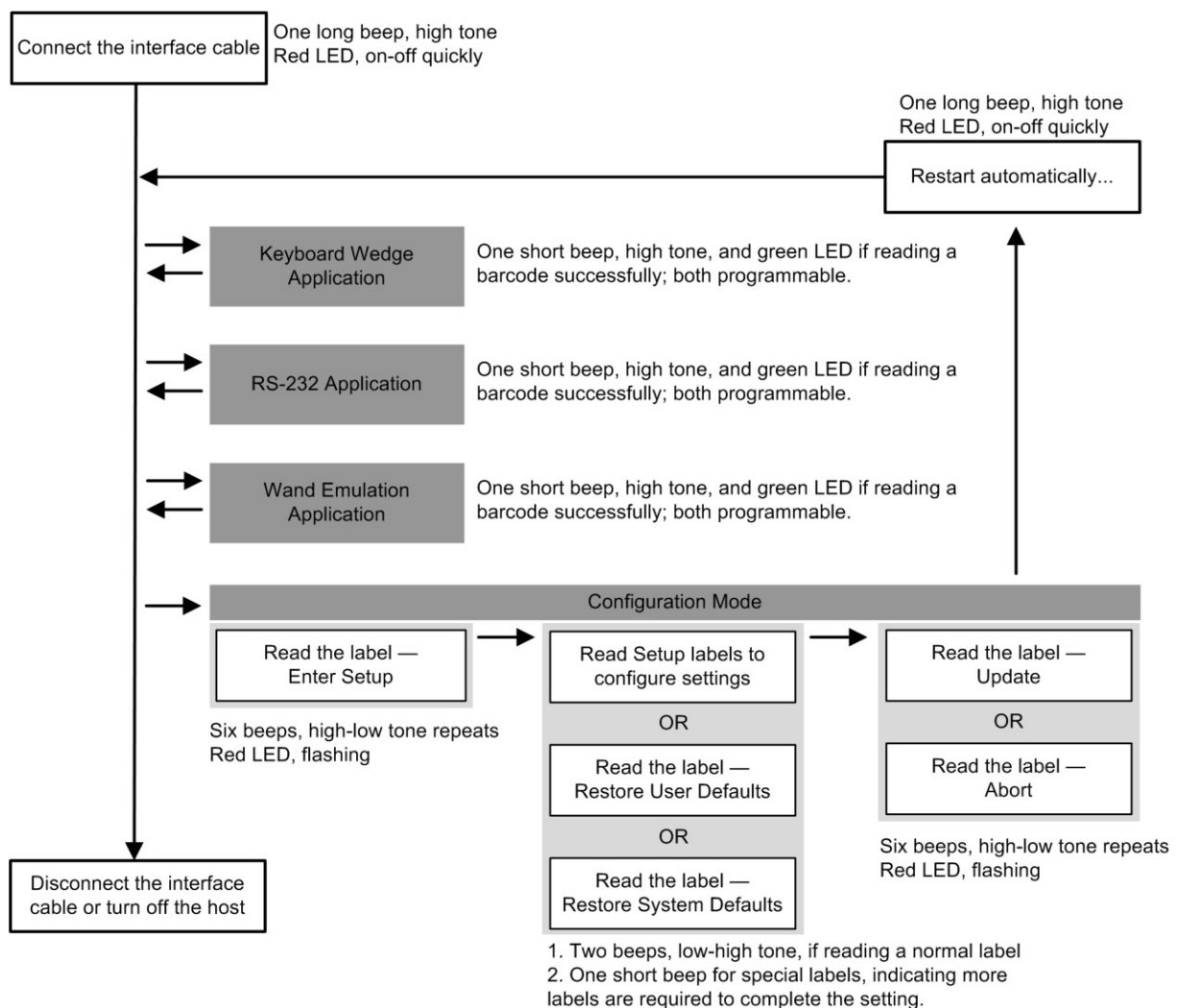
ENTER CONFIGURATION MODE

For the scanner to enter the configuration mode, you must have it read the "Enter Setup" barcode, which can be located at the bottom of almost every even page of this manual.

▸ The scanner will respond with six beeps and its LED indicator will become flashing red after reading the barcode.

Enter Setup

For configuring scanner parameters, see "Read a Setup Barcode" below.

EXIT CONFIGURATION MODE

For the scanner to save settings and exit the configuration mode, you must have it read the "Update" barcode, which can be located at the bottom of almost every odd page of this manual. If you want to exit the configuration mode without saving any changes, have the scanner read the "Abort" barcode instead.

▸ Just like reading the "Enter Setup" barcode, the scanner will respond with six beeps and its LED indicator will become flashing red after reading the barcode. Wait for a few seconds for the scanner to restart itself.

Update

109999

Abort

109998

Enter Setup

DEFAULT SETTINGS

SAVE USER SETTINGS AS DEFAULTS

For the scanner to keep the customized settings as user defaults, you must have it read the "Save as User Defaults" barcode. This is a normal setup barcode, and the scanner will respond with two beeps (low-high tone).

▶ After reading the "Update" barcode, the current settings will be saved as user defaults.

Save as User Defaults

109986

RESTORE USER DEFAULTS

For the scanner to restore the user defaults, which you have saved earlier, you must have it read the "Restore User Defaults" barcode. This is a normal setup barcode, and the scanner will respond with two beeps (low-high tone).

▶ After reading the "Update" barcode, all the parameters of the scanner will return to their customized values.

Restore User Defaults

109987

RESTORE SYSTEM DEFAULTS

For the scanner to restore the factory defaults, you must have it read the "Restore System Defaults" barcode. This is a normal setup barcode, and the scanner will respond with two beeps (low-high tone).

▶ After reading the "Update" barcode, all the parameters of the scanner will return to their default values.

Restore System Defaults

109993

Note: The system default value (if there is) for each setting is indicated by an asterisk "*".

Update

READ A SETUP BARCODE

CONFIGURE PARAMETERS

For most of the scanner parameters, only one read is required to set them to new values. The scanner will respond with two beeps (low-high tone) when each parameter is set successfully.

But for a number of special parameters, multiple reads are required to complete the setting. In this case, the scanner will respond with a short beep to indicate it needs to read more setup barcodes. These special parameters may require reading one or more setup barcodes, such as

▸ Numeric barcodes, say, for keyboard type, inter-character delay, length qualification

▸ Hexadecimal barcodes, say, for character strings as prefix, suffix, etc.

▸ When "Keyboard Wedge" is configured for interface, Key Type and Key Status will then become applicable. You may decide whether or not to change key status when "Normal Key" is selected for Key Type.

To complete the configuration of these special parameters, it requires reading the "Validate" barcode, and the scanner will respond with two beeps (low-high tone) to indicate the input values are validated.

Enter Setup
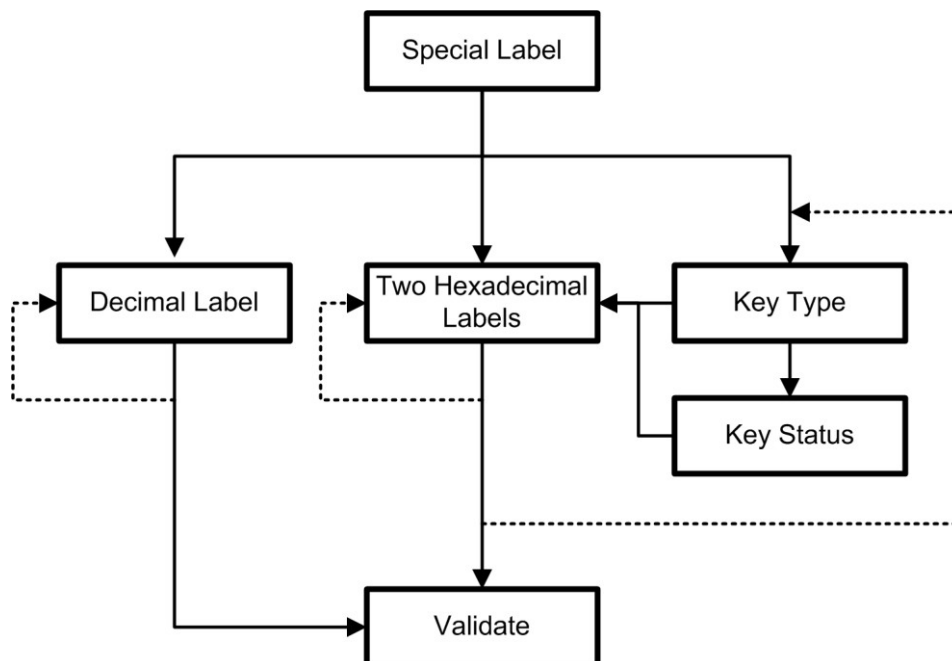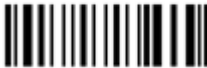
The example below shows how to save your settings as "User Default" so that you may restore user defaults at a later time:

Steps	Action	User Feedback if Successful
1	Power on the scanner…	The scanner will respond with a long beep (high tone) and its LED indicator will become solid red and go off quickly.
2	Enter the Configuration Mode… **Enter Setup** ‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖	The scanner will respond with six beeps (high-low tone repeats three times), and its LED indicator will be flashing red.
3	Read a Setup barcode… For example, *Enable Industrial 25 ‖‖‖‖‖‖‖‖‖‖‖‖ 100307 Save as User Default ‖‖‖‖‖‖‖‖‖‖‖‖ 109986	The scanner will respond with two beeps (low-high tone) if reading a normal setup barcode.
4	Exit the Configuration Mode… **Update** **Abort** ‖‖‖‖‖‖‖‖ OR ‖‖‖‖‖‖‖‖ 109999 109998	Same as for *Enter the Configuration Mode*.
5	The scanner will automatically restart itself…	Same as for *Power on the scanner*.
*	When any configuration error occurs...	The scanner will respond with one long beep (low tone).

19

‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖
Update

The example below shows how to set numeric parameters:

Steps	Action	User Feedback if Successful
1	Power on the scanner…	The scanner will respond with a long beep (high tone) and its LED indicator will become solid red and go off quickly.
2	Enter the Configuration Mode… **Enter Setup**	The scanner will respond with six beeps (high-low tone repeats three times), and its LED indicator will become flashing red.
3	Read a Setup barcode… For example,	The scanner will respond with two beeps (low-high tone) if reading a normal setup barcode.

Normal setup barcode

*Enable Interleaved 25
100309

Normal setup barcode

Enable Fixed Length(s) …
100604

Special setup barcode

Max. Length (*126) Or Fixed Length 1
100606

The scanner will respond with one short beep if reading a special setup barcode such as "Max. Length", indicating the setup requires reading more barcodes.

Decimal barcodes

1
109901

Read the "Decimal Value" barcode(s).

Refer to Appendix IV "Decimal System"

5
109905

Validate
109994

The scanner will respond with two beeps (low-high tone) when the input values are validated.

| 4 | Exit the Configuration Mode…

Update 109999 OR **Abort** 109998 | Same as for *Enter the Configuration Mode*. |
| 5 | The scanner will automatically restart itself… | Same as for *Power on the scanner*. |

Enter Setup

The example below shows how to set string parameters:

Steps	Action	User Feedback if Successful
1	Power on the scanner…	The scanner will respond with a long beep (high tone) and its LED indicator will become solid red and go off quickly.
2	Enter the Configuration Mode…	The scanner will respond with six beeps (high-low tone repeats three times), and its LED indicator will become flashing red.

Enter Setup

Steps	Action	User Feedback if Successful
3	Read a Setup barcode… For example,	The scanner will respond with one short beep if reading a special setup barcode such as "Prefix Code", indicating the setup requires reading more barcodes.

Special setup barcodes

Configure Prefix
101230

When "Keyboard Wedge" is configured for interface, Key Type and Key Status will then become applicable. You may decide whether or not to change key status when "Normal Key" is selected for Key Type.

*Normal
109926

Refer to Appendix III

Add Left Alt
109932

Hexadecimal barcodes

2
109902

Read the "Hexadecimal Value" barcodes for the desired character string. For example, read "2" and "B" for the scanner to prefix the character "+".

Refer to Appendix IV "Hexadecimal System"

B
109911

Validate
109994

The scanner will respond with two beeps (low-high tone) when the input values are validated.

Steps	Action	User Feedback if Successful
4	Exit the Configuration Mode…	Same as for *Enter the Configuration Mode*.

Update
109999

OR

Abort
109998

Steps	Action	User Feedback if Successful
5	The scanner will automatically restart itself…	Same as for *Power on the scanner*.

Update

LIST THE CURRENT SETTINGS

The current settings of all scanner parameters can be sent, via Keyboard Wedge or RS-232, to the host computer for user inspection. The listing includes pages as shown below. You can select the page of interest by having the scanner read the "List Page x" barcode. The scanner will respond with two beeps (low-high tone) and send the selected page to the host immediately.

List settings regarding Firmware Version, Serial Number, Interface, Buzzer, and Other Scanner Parameters

List Page 1

109950

List settings regarding Prefix, Suffix, and Length Code Setting

List Page 2

109951

List settings regarding Code ID

List Page 3

109952

List settings regarding: Readable Symbologies

List Page 4

109953

List settings regarding Symbology Parameters (1/3)

List Page 5

109954

List settings regarding Symbology Parameters (2/3)

List Page 6

109955

List settings regarding Symbology Parameters (3/3)

List Page 7

109956

List settings regarding Editing Format 1

List Page 8

109957

List settings regarding Editing Format 2

List Page 9

109958

List settings regarding Editing Format 3

List Page 10

109959

Enter Setup

List settings regarding Editing Format 4

List Page 11

List settings regarding Editing Format 5

List Page 12

Update

CREATE ONE-SCAN SETUP BARCODES

The fact is most of the scanner parameters require only one read for setting new values. To facilitate configuring the scanner, you may create One-Scan setup barcodes for use.

The requirements of a One-Scan setup barcode are:

▶ a prefix of the "#@" characters

▶ the six digits of command parameters

▶ a suffix of the "#"character

For example, the scanner needs reading three setup barcodes for the command parameter "109952" to take effect:

Enter Setup

List Page 3

109952

Update

109999
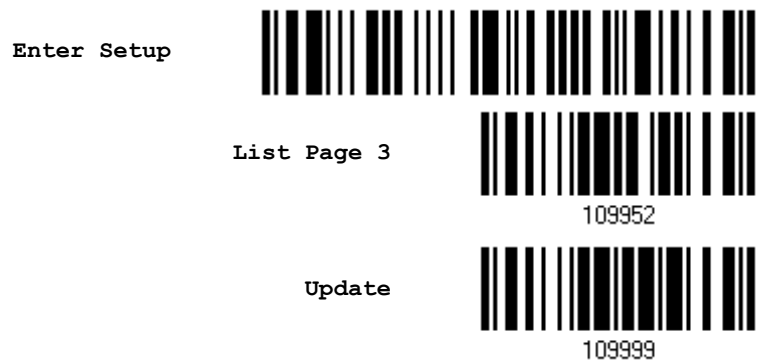
Now, it requires only one read:

One-Scan Setup Barcode for 109952

#@109952#

Note: The scanner will restart automatically upon reading the One-Scan setup barcode for changing the interface. It will respond with a long beep and its LED will come on and off shortly.

Enter Setup

UNDERSTANDING THE BARCODE SCANNER

This chapter explains the features and usage of the barcode scanner.

IN THIS CHAPTER

1.1 POWER

Connect the interface cable between the scanner and your computer.

▸ If using the RS-232 cable, you must join the power supply cord to power up the scanner.

▸ The scanner will respond with one long beep (high tone) and its LED indicator will become solid red and go off quickly.

1.2 TRANSMIT BUFFER

The scanner is designed to send any collected data to a host computer one by one via the transmit buffer (SRAM). Upon reading a barcode successfully, the scanner responds with one short beep (high tone) and its LED indicator becomes solid green and goes off quickly. However, the host computer may not receive the data immediately if using a low baud rate or waiting for handshake signal (flow control). With the 4 KB transmit buffer, the scanner can ignore the transmission status and keep on reading barcodes until the buffer is full. A warning is given when the transmit buffer is full — the scanner will respond with one long beep (low tone) and its LED indicator will become solid red and go off quickly.

Note: The 4 KB transmit buffer on the scanner can hold as many as 256 scans based on EAN-13 barcodes. Data will be cleared out once the power adaptor to the RS-232 cable is removed or other interface cable is disconnected!

Update

1.3 LED INDICATOR

The dual-color LED on top of the scanner is used to provide user feedback. For example, the LED becomes solid red and goes off quickly upon powering on or running out of transmit buffer. You may tell the difference by the beeps – for example, you will hear a long beep of high tone when powering on the scanner, and a long beep of low tone when the transmit buffer becomes full.

Scanner LED		Meaning
Red, on-off	---	Power on, with one long beep (high tone, LED on for 1 second)
		Transmit buffer full, with one long beep (low tone)
		RS-232 connection fails, with two beeps (high-low tone)
---	Green, on-off	Good Read, with one short beep (high tone) and beeper pitch and duration programmable
Red, flashing	---	Configuration Mode (On/Off ratio 0.5 s: 0.5 s)

1.3.1 GOOD READ LED

```
      *Enable
Good Read LED
```
 101014

```
      Disable
Good Read LED
```
 101013

1.3.2 GOOD READ LED DURATION

By default, the Good Read LED stays on for 40 milliseconds. Specify a value, ranging from 1 to 254 in units of 10 milliseconds.

```
Good Read LED
Time-out after
0.01~2.54 sec.
   (*40 ms)
```
 101020

1) Read the barcode above to specify the time interval before the Good Read LED goes off.

2) Read the "Decimal Value" barcode on page 161. For example, read "1" and "5" for the Good Read LED to go off after 150 milliseconds.

3) Read the "Validate" barcode on the same page to complete this setting.

 Enter Setup

1.4 BEEPER

The scanner has a buzzer to provide user feedback in various operating conditions.

Beeping	Meaning
One long beep, high tone	Power on, with red LED on (1 second) and off quickly
One short beep, high tone Programmable, default to 4 KHz	Good Read, with green LED on and off quickly
Six short beeps High-low tone repeats three times	Enter Configuration Mode, with red LED flashing Exit Configuration Mode
Two beeps, low-high tone	Setup barcode read successfully
Two beeps, high-low tone	RS-232 connection fails (data saved in Transmit Buffer), with red LED on and off quickly
One short beep, high tone	More setup barcode required
One short beep, low tone	More barcodes required to complete the "output sequence" requirements of Multi-Barcode Editor, with green LED on and off quickly (Upon completion, same as Good Read.)
One long beep, low tone	Transmit buffer full, with red LED on and off quickly Configuration error (Wrong barcode…)
Two long beeps, high-low tone	Multi-Barcode Mode – Buffer full

1.4.1 BEEPER VOLUME

Mute

101009

Minimum Volume

101010

Medium Volume

101011

*Maximum Volume

101012

Update

1.4.2 GOOD READ BEEP

Frequency

8 kHz

||||||||||||||||||||||||
101001

*4 kHz

||||||||||||||||||||||||
101002

2 kHz

||||||||||||||||||||||||
101003

1 kHz

||||||||||||||||||||||||
101004

Duration

*Shortest

||||||||||||||||||||||||
101005

Shorter

||||||||||||||||||||||||
101006

Longer

||||||||||||||||||||||||
101007

Longest

||||||||||||||||||||||||
101008

||||||||||||||||||||||||||||||||
Enter Setup

1.5 SEND "NR" TO HOST

This feature only works when Keyboard Wedge or RS-232 is selected for output interface. You may have the scanner send the "NR" string to the host to notify the No Read event.

Enable

100267

*Disable

100266

Update

1.6 SCAN MODES

Different scan modes are supported – select the scan mode that best suits the requirements of a specific application. Refer to the comparison table below.

Scan Mode	Start to Scan				Stop Scanning			
	Always	Press trigger once	Hold trigger	Press trigger twice	Release trigger	Press trigger once	Barcode being read	Timeout
Continuous mode	✓							
Test mode	✓							
Laser mode			✓		✓		✓	✓
Auto Off mode		✓					✓	✓
Auto Power Off mode		✓						✓
Alternate mode		✓				✓		
Aiming mode				✓			✓	✓
Multi-Barcode mode			✓		✓			

Note: By default, the scan mode is set to Laser mode.

Enter Setup

1.6.1 CONTINUOUS MODE

The scanner is always scanning.

▸ After a successful decoding, the removal of barcode is required. It is not allowed to proceed to decode until the decoding delay time has passed.

▸ To decode the same barcode repeatedly, move away the barcode and put it back again and again for scanning.

Note: Refer to "Delay between Re-read".

Continuous Mode

100201

Decoding Delay

Set the time interval between each decoding.

*Disable

100227

0.5 sec

100228

1 sec

100229

2 sec

100230

1.6.2 TEST MODE

The scanner is always scanning.

▸ Capable of decoding the same barcode repeatedly without removing it, for testing purpose.

Test Mode

100207

Update

1.6.3 LASER MODE

The scanner will start scanning once the trigger is held down.

▶ The scanning won't stop until (1) a barcode is decoded, (2) the pre-set timeout expires, or (3) you release the trigger.

Note: Refer to "Scanning Timeout".

*Laser Mode

100206

1.6.4 AUTO OFF MODE

The scanner will start scanning once the trigger is pressed.

▶ The scanning won't stop until (1) a barcode is decoded, and (2) the pre-set timeout expires.

Note: Refer to "Scanning Timeout".

Auto Off Mode

100200

1.6.5 AUTO POWER OFF MODE

The scanner will start scanning once the trigger is pressed.

▶ The scanning won't stop until the pre-set timeout expires, and, the pre-set timeout period re-counts after each successful decoding.

Note: Refer to "Delay between Re-read" and "Scanning Timeout".

Auto Power Off Mode

100202

Enter Setup

1.6.6 ALTERNATE MODE

The scanner will start scanning once the trigger is pressed

▶ The scanning won't stop until you press the trigger again.

Alternate Mode

100203

1.6.7 AIMING MODE

The scanner will aim at a barcode once the trigger is pressed, and start scanning when the trigger is pressed again within one second.

▶ The scanning won't stop until (1) a barcode is decoded, and (2) the pre-set timeout expires.

Aiming Mode

100208

Aiming Timeout

You can limit the aiming time interval (1~15). By default, the scanner time-out is set to 1 second.

Aiming Time-out after 1~15 sec. (*1)

100226

1. Read the barcode above to specify the time interval before aiming ends. (It is set to 1 by default.)

2. Read the "Decimal Value" barcode on page 161. For example, read "1" and "0" for the scanner to automatically shut down after being idle for 10 seconds.

3. Read the "Validate" barcode on the same page to complete this setting.

Update

1.6.8 MULTI-BARCODE MODE

The scanner will be scanning as long as the trigger is held down, capable of decoding not only one single barcode but a concatenation of unique barcodes.

▸ The scanning won't stop until you release the trigger.

Multi-Barcode Mode

```
100209
```

Note: (1) A barcode is considered unique when its Code Type or data is different from others.
(2) Multi-Barcode Mode has nothing to do with the Multi-Barcode Editor.

Enter Setup

1.7 SCANNING TIMEOUT

Specify the scanning time interval (1~254 sec.; 0= Disable) when the scan mode is set to any of the following –

▶ Laser mode
▶ Auto Off mode
▶ Auto Power Off mode
▶ Aiming mode

**Scanner Time-out
after 0~254 sec.
(*10)**

100235

1) Read the barcode above to specify the time interval before the scan engine times out.

2) Read the "Decimal Value" barcode on page 161. For example, read "1" and "5" for the scanner to automatically shut down after being idle for 15 seconds.

3) Read the "Validate" barcode on the same page to complete this setting.

Update

1.8 DELAY BETWEEN RE-READ

This is also referred to as the "Blocking Time", which is used to prevent the scanner from accidentally reading the same barcode twice when the scan mode is set to any of the following –

▶ Continuous mode

▶ Auto Power Off mode

▶ Alternate mode

100 ms

100216

200 ms

100217

*400 ms

100218

800 ms

100219

1 sec

100220

2 sec

100221

3 sec

100222

5 sec

100223

Enter Setup

1.9 READ REDUNDANCY FOR ALL SYMBLOGIES

Select the level of reading security. For example,

▶ If "No Redundancy" is selected, one successful decoding will make the reading valid and induce the "READER Event".

▶ If "Three Times" is selected, it will take a total of four consecutive successful decoding of the same barcode to make the reading valid. The higher the reading security is (that is, the more redundancy the user selects), the slower the reading speed gets.

It is obvious that the more redundancy you select, the higher the reading security is, and thus, the slower the reading speed becomes. You will have to compromise between reading security and decoding speed.

*No Redundancy

100262

One Time

100263

Two Times

100264

Three Times

100265

Update

1.10 ADDON SECURITY FOR UPC/EAN BARCODES

The scanner is capable of decoding a mix of UPC/EAN barcodes with and without addons. The read redundancy (0~30 times) allows changing the number of times to decode a UPC/EAN barcode before transmission. The more redundancy you select, the higher the reading security is, and thus, the slower the reading speed becomes. You will have to compromise between reading security and decoding speed.

Note: UPC/EAN Addon 2 and Addon 5 must be enabled individually for this setting to take effect.

Addon Security Level
(*0~30)

100380

1) Read the barcode above to specify the read redundancy for UPC/EAN barcodes. (It is set to 0 by default.)

2) Read the "Decimal Value" barcode on page 161. For example, read "1" and "2" for the scanner to re-read the barcode for 12 times.

3) Read the "Validate" barcode on the same page to complete this setting.

Enter Setup

1.11 AUTO-SENSE MODE (1500 ONLY)

This mode is only available when you want to seat the scanner in the Auto-Sense Stand. When you enable this mode, it will force the scanner to apply Laser mode as the scan mode. However, it works slightly different from the original Laser mode. Now the scanner will be scanning as long as it is seated in the Auto-Sense Stand, as shown below. Whenever a barcode is brought within range, the scanner will be able to decode it.

Note: Auto-sense can only be enabled for CCD scanner and will force it to Laser mode.
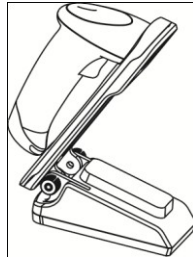
Warning: When you disable this mode later, the scan mode remains unchanged. If Laser mode is not desired, proceed to select a scan mode best suits your application.

Enable

100271

*Disable

100270

When the ambient light is too dim to activate the sensor, you may have the scanner read the "High Sensitivity" barcode to improve performance.

High Sensitivity

101469

*Normal

101468

Note: If the ambient light is under 100 lux, we suggest that you either add lighting or use Continuous mode instead.

39

Update

1.12 NEGATIVE BARCODES

Normally, barcodes are printed with the color of the bars darker than that of the spaces. But for negative barcodes, they are printed in the opposite sense just like negative films. The spaces of negative barcodes are printed with a color darker than that of the bars. You can configure the scanner to be able to read negative barcodes.

Enable

‖‖‖‖‖‖‖‖‖‖‖‖‖
100225

*Disable

‖‖‖‖‖‖‖‖‖‖‖‖‖
100224

‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖
Enter Setup

1.13 EFFECTIVE DECODING AREA

By default, the effective decoding area is 100% covered by the scanned area. However, you may narrow down the decoding area to prevent reading the wrong barcode when a number of barcodes are printed closely. The scanner will only read barcodes that appear in the effective decoding area.

Read the barcode "Centering On" and specify the percentage to narrow down the decoding area. For example, read "Left 10%" and then "Right 30%" for the scanner to decode barcode "A" only.
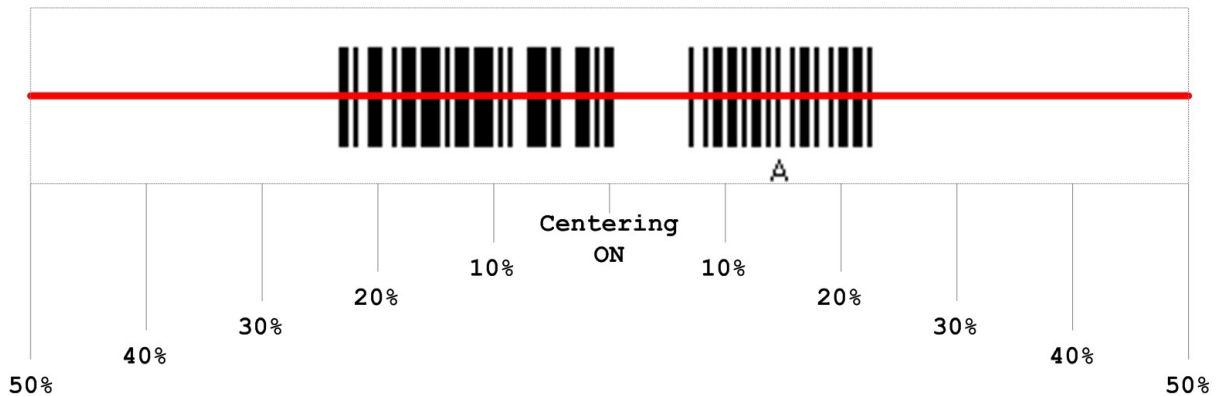
1.13.1 POSITIONING WINDOW

Centering On

100279

*Centering Off

100278

Update

1.13.2 ADJUSTING WINDOW

Percentage for Left Half

*Left 50% | | | || ||| || | |||| ||| || |||
100280

Left 40% ||| || | ||| | ||| || || |||
100281

Left 30% ||| || || || || ||| || |||
100282

Left 20% ||| || || || || |||| |||
100283

Left 10% | ||| || || || || |||| |||
100284

Percentage for Right Half

Right 10% || || | ||| | || ||| || |||
100288

Right 20% ||| || | |||| ||| || |||
100289

Right 30% ||| || | || ||||| || |||
100290

Right 40% ||| || | ||| || ||| | |||
100291

*Right 50% ||| || | ||| || ||| |||
100292

Enter Setup

SELECTING OUTPUT INTERFACE

In order to establish a proper connection between your computer and the scanner, we suggest that you follow these instructions –

1) Connect the interface cable between the scanner and your computer.

   ▸ If using the RS-232 cable, join the power supply cord.

2) Have the scanner read the "Enter Setup" barcode to enter the configuration mode.

3) Have the scanner read the associated barcode to activate the desired interface.

   See the following sections for output interfaces supported.

   ▸ If you are connecting the scanner to the USB port of the host computer via USB HID cable (part # 307), refer to 2.1 Keyboard Wedge for related settings.

   ▸ If you are connecting the scanner to the USB port of the host computer via USB Virtual COM cable (part # 308), refer to 2.2 RS-232 related settings.

   ▸ If you are connecting the scanner to the IBM POS 4683/4694 via the converter cable (part # 346), refer to 2.1 Keyboard Wedge for related settings.

4) Have the scanner read the barcodes for related settings.

5) Have the scanner read the "Update" barcode to exit the configuration mode.

Note: By default, the output interface is set to "Keyboard Wedge".

Insert a pin and press it hard to release the interface cable.

IN THIS CHAPTER

Update

2.1 KEYBOARD WEDGE

The Y cable allows you to connect the scanner to the keyboard input port of PC and you may join the keyboard as well. The scanned data will be transmitted to the host keyboard port as if it is manually entered via the keyboard.

Keyboard Wedge Settings	Defaults
Keyboard Type	PCAT (US)
Alphabets Layout	Normal
Digits Layout	Normal
Capital Lock Type	Normal
Capital Lock State	Off
Alphabets Transmission	Case-sensitive
Digits Transmission	Alphanumeric keypad
Alternate Composing	No
Laptop Support	Disable
Inter-Character Delay	0 (ms)
Inter-Function Delay	0 (ms)

Enter Setup

2.1.1 ACTIVATE KEYBOARD WEDGE & SELECT KEYBOARD TYPE

When Keyboard Wedge interface is activated, you will have to select a keyboard type to complete this setting.

Activate Keyboard Wedge & Select Keyboard Type…

```
100000
```

1) Read this barcode above to activate Keyboard Wedge and select a keyboard type.

2) Read the "Decimal Value" barcode on page 161. Refer to the table below for the number of desired keyboard type.

3) Read the "Validate" barcode on the same page to complete this setting.

Keyboard Type

By default, the keyboard type is set to PCAT (US). The following keyboard types are supported –

No.	Keyboard Type	No.	Keyboard Type
1	PCAT (US)	16	PS55 001-2
2	PCAT (French)	17	PS55 001-82
3	PCAT (German)	18	PS55 001-3
4	PCAT (Italian)	19	PS55 001-8A
5	PCAT (Swedish)	20	PS55 002-1, 003-1
6	PCAT (Norwegian)	21	PS55 002-81, 003-81
7	PCAT (UK)	22	PS55 002-2, 003-2
8	PCAT (Belgium)	23	PS55 002-82, 003-82
9	PCAT (Spanish)	24	PS55 002-3, 003-3
10	PCAT (Portuguese)	25	PS55 002-8A, 003-8A
11	PS55 A01-1	26	IBM 3477 Type 4 (Japanese)
12	PS55 A01-2 (Japanese)	27	PS2-30
13	PS55 A01-3	28	IBM 34XX/319X, Memorex Telex 122 Keys
14	PS55 001-1	29	User-defined table
15	PS55 001-81	30	PCAT (Turkish)

Update

2.1.2 KEYBOARD SETTINGS

▸ Alphabets Layout

▸ Digits Layout

▸ Capital Lock Type

▸ Capital Lock Setting

▸ Alphabets Transmission

▸ Digits Transmission

▸ Alternate Composing

▸ Laptop Support

Alphabets Layout

By default, the alphabets layout is set to normal mode, also known as the standard English layout. Select French or German keyboard layout if necessary. The scanner will make adjustments when sending the "A", "Q", "W", "Z", "Y", and "M" characters according to this setting.

*Normal   ‖‖‖‖‖‖‖‖‖‖
100060

AZERTY   ‖‖‖‖‖‖‖‖‖‖
100061

QWERTZ   ‖‖‖‖‖‖‖‖‖‖
100062

Note: This setting only works when the keyboard type selected is US keyboard, such as PCAT (US). The Alphabets Layout and Digits Layout setting must match your keyboard.

‖‖‖‖‖‖‖‖‖‖   Enter Setup

US Keyboard Style – Normal

QWERTY layout, which is normally used in western countries.
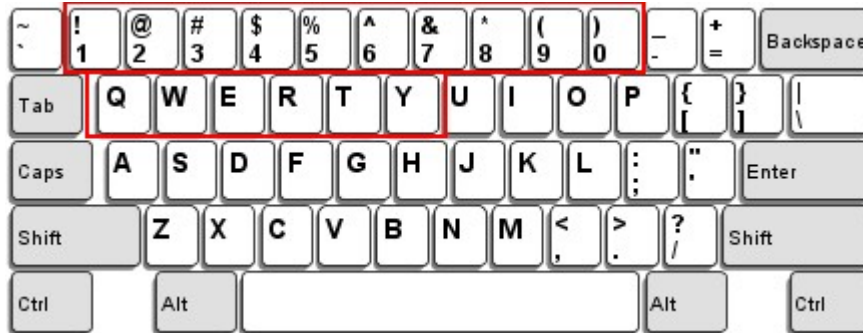
Select "Lower Row" for the "Digits Layout" setting for the upper row is for special characters.

French Keyboard Style – AZERTY

French layout; see below for French Keyboard Style.

Select "Upper Row" for the "Digits Layout" setting for the lower row is for special characters.

German Keyboard Layout – QWERTZ

German layout; see below for German Keyboard Style.

Select "Lower Row" for the "Digits Layout" setting for the upper row is for special characters.

Update

Digits Layout

Select a proper layout that matches the alphabets layout. The scanner will make adjustments according to this setting.

Options	Description
Normal	Depends on the [Shift] key or [Shift Lock] setting
Lower Row	For QWERTY or QWERTZ keyboard
Upper Row	For AZERTY keyboard

*Normal

100046

Upper Row

100049

Lower Row

100048
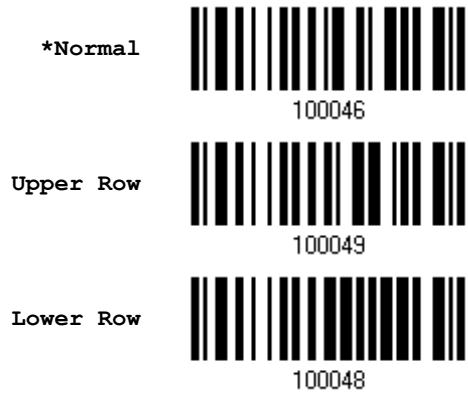
Note: This setting is meant to be used with the Alphabets Layout; and perhaps with the Character Substitution setting when support to certain keyboard types (languages) is unavailable but required.

Enter Setup

Capital Lock Type & Setting

In order to send the alphabets with correct case, the scanner needs to know the status of Caps Lock on the keyboard. Incorrect settings may result in reversed case of the alphabets being transmitted.

Cap Lock Type	Description
Normal	Normal type
Capital Lock	When enabled, the keys of alphabetic characters will be interpreted as capital letters. However, this does not affect the number or punctuation keys.
Shift Lock	When enabled, the keys of alphabetic characters will be interpreted as capital letters. In addition, this affects the number or punctuation keys.

*Normal

100042

Shift Lock

100045

Capital Lock

100044

Capital Lock State	Description
Capital Lock OFF	Assuming that the status of Caps Lock on the keyboard is OFF, transmitted characters are exactly the same as in the barcode (when "case-sensitive" is selected for Alphabets Transmission).
Capital Lock ON	Assuming that the status of Caps Lock on the keyboard is ON, transmitted characters are exactly the same as in the barcode (when "case-sensitive" is selected for Alphabets Transmission). Refer to the Capital Lock Type above.
Auto Detection	The scanner will automatically detect the status of Caps Lock on the keyboard before data is transmitted; transmitted characters are exactly the same as in the barcode (when "case-sensitive" is selected for Alphabets Transmission).

Auto Detect

100054

Capital Lock ON

100053

49

Update

*Capital Lock OFF

100052

Enter Setup

Alphabets Transmission

By default, the alphabets transmission is case-sensitive, meaning that the alphabets will be transmitted according to their original case, the status of Caps Lock on the keyboard, as well as the Capital Lock setting. Select [Ignore Case] to have alphabets transmitted according to the status of Caps Lock on the keyboard only.

Ignore Case

100051

*Case-sensitive

100050

Refer to 4.1 Letter Case.

Abcd

1. Letter Case for Output Format

✓ *Normal	Upper Case	Lower Case
Abcd	ABCD	abcd

2. Alphabets Transmission for Keyboard Wedge & Bluetooth HID

*Case-sensitive	Ignore Case

3a. Check Caps Lock on the keyboard

3b. Check Caps Lock on the keyboard

	ON	OFF

	ON	OFF

4. Check Capital Lock setting

	ON	OFF
*Capital Lock OFF	aBCD	Abcd
Capital Lock ON	Abcd	aBCD
Auto Detection	Abcd	Abcd

ABCD	abcd

Update

Digits Transmission

By default, the alphanumeric keypad is used for transmitting digits. Select "Numeric Keypad" if you wish to use the keys on the numeric keypad.

Numeric Key

100041

*Alphanumeric Key

100040
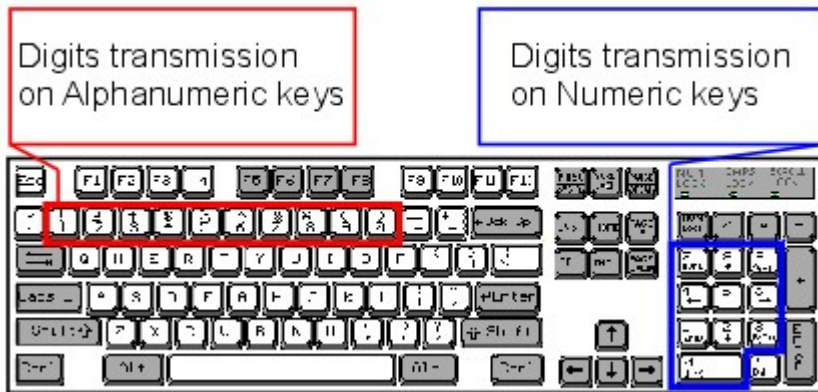
Note: If you select "Numeric Keypad", the Num Lock status of the physical keyboard should be "ON".

Enter Setup

ALT Composing

By default, Alternate key composing is disabled. Select [Yes] to allow emulating Alternate key code of a specific keyboard character. For example, [Alt] + [065] will be sent to host for the character "A" regardless the keyboard type you are using.

Yes

‖‖‖‖‖‖‖‖‖‖‖‖‖
100057

*No

‖‖‖‖‖‖‖‖‖‖‖‖‖
100056

Laptop Support

By default, laptop support is disabled. It is suggested to enable this feature if you connect the wedge cable to a laptop without an external keyboard being inter-connected.

Enable

‖‖‖‖‖‖‖‖‖‖‖‖‖
100059

*Disable

‖‖‖‖‖‖‖‖‖‖‖‖‖
100058

‖‖‖‖‖‖‖‖‖‖‖‖‖
Update
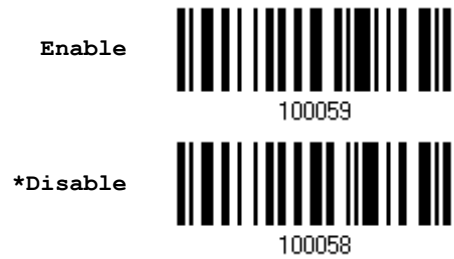
2.1.3 INTER-CHARACTER DELAY

By default, the inter-character delay is set to zero. Specify a value, ranging from 0 to 254 in units of millisecond, to match the computer response time of the keyboard interface. Such delay time is inserted between every character being transmitted. The longer the delay time is, the slower the transmission speed will be.

Inter-Character Delay… (*0~254)

100011

1) Read the barcode above to specify the inter-character delay.

2) Read the "Decimal Value" barcode on page 161 for the desired inter-character delay (millisecond).

3) Read the "Validate" barcode on the same page to complete this setting.

2.1.4 INTER-FUNCTION DELAY

By default, the inter-function delay is set to zero. Specify a value, ranging from 0 to 254 in units of millisecond, to match the computer response time of the keyboard interface. Such delay time is inserted between every function code (0x01 ~ 0x1F) being transmitted. The longer the delay time is, the slower the transmission speed will be.

Inter-Function Delay… (*0~254)

100012

1) Read the barcode above to specify the inter-function delay.

2) Read the "Decimal Value" barcode on page 161 for the desired inter-function delay (millisecond).

3) Read the "Validate" barcode on the same page to complete this setting.

Enter Setup

2.2 RS-232

Use the RS-232 cable to cconnect the scanner to the serial port of PC and join the power adaptor to the RS-232 connector. The associated RS-232 parameters must match those configured on the computer. The scanned data will be transmitted to the serial port.

RS-232 Settings	Defaults
Baud Rate, Data Bit, Parity, Stop Bit	9600 bps, 8 bits, No parity, 1 stop bit
Flow Control	None
Inter-Character Delay	0 (ms)
Inter-Function Delay	0 (ms)
ACK/NAK Timeout	0
ACK/NAK Beep	Disable

2.2.1 ACTIVATE RS-232 INTERFACE

Activate RS-232 Interface

100001

2.2.2 BAUD RATE

115200 bps

100080

57600 bps

100081

38400 bps

100082

19200 bps

100083

*9600 bps

100084

4800 bps

100100

55

Update

2400 bps

1200 bps

600 bps

2.2.3 DATA BITS

*8 bits

7 bits

2.2.4 PARITY

*No parity

Even

Odd

2.2.5 STOP BIT

2 stop bits

*1 stop bit

Enter Setup
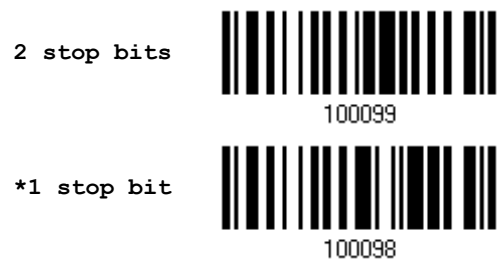
2.2.6 FLOW CONTROL

By default, there is no flow control in use. Select the flow control (handshake) method.

Options	Description
No	No flow control
Scanner Ready	The scanner will activate the RTS signal upon powering on. After each good read, the scanner will then wait for the CTS signal to become active. Data will not be sent until the CTS signal becomes active.
Data Ready	The RTS signal will be activated after each good read. The scanner will then wait for the CTS signal to become active. Data will not be sent until the CTS signal becomes active.
Inverted Data Ready	It works the same as the Data Ready flow control except that the RTS signal level is inverted.

*None

100094

Scanner Ready

100095

Data Ready

100096

Invert Data Ready

100097

Update
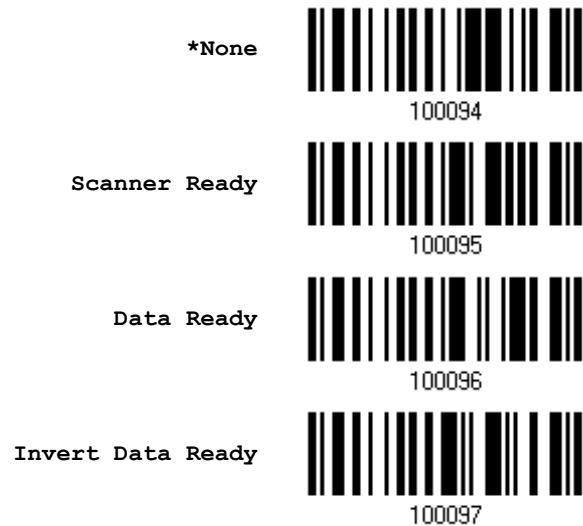
2.2.7 INTER-CHARACTER DELAY

By default, the inter-character delay is zero. Specify a value, ranging from 0 to 254 in units of millisecond, to match the computer response time. Such delay time is inserted between every character being transmitted. The longer the delay time is, the slower the transmission speed will be.

Inter-Character Delay… (*0~254)

100011

1) Read the barcode above to specify the inter-character delay.

2) Read the "Decimal Value" barcode on page 161 for the desired inter-character delay (millisecond).

3) Read the "Validate" barcode on the same page to complete this setting.

2.2.8 INTER-FUNCTION DELAY

By default, the inter-function delay is set to zero. Specify a value, ranging from 0 to 254 in units of millisecond, to match the computer response time of the keyboard interface. Such delay time is inserted between every function code (0x01 ~ 0x1F) being transmitted. The longer the delay time is, the slower the transmission speed will be.

Inter-Function Delay… (*0~254)

100012

1) Read this barcode above to specify the inter-function delay.

2) Read the "Decimal Value" barcode on page 161 for the desired inter-function delay (millisecond).

3) Read the "Validate" barcode on the same page to complete this setting.

Enter Setup

2.2.9 ACK/NAK TIMEOUT

By default, the scanner sends data to the host without waiting for an ACK/NAK response before sending more data. Specify a value, ranging from 1 to 99 in units of 0.1 second. If no response within the specified period of time, the scanner will attempt to send the same data three more times. If all the attempts fail without any notification, data loss will occur.

ACK/NAK Time-out after … (*0~99)

100013

1) Read the barcode above to specify the time interval for the scanner to send data and wait for a response from the host.

2) Read the "Decimal Value" barcode on page 161. For example, read "1" and "0" for the scanner to automatically shut down after being idle for 1 second.

3) Read the "Validate" barcode on the same page to complete this setting.

ACK/NAK Error Beep

Enable Error Beep

100015

*Disable Error Beep

100014

Note: We suggest enabling the error beep so that you will be notified of such data loss and have the scanner re-read data.

Update

2.3 WAND EMULATION

The wand emulation cable allows you to connect the scanner to a data terminal that is expecting input from a wand scanner.

Wand Emulation Settings	Defaults
Normal State	Low
Bar State	High
Module Time	1 (ms)
Margin Time	20 (ms)

2.3.1 ACTIVATE WAND EMULATION

**Activate
Wand Emulation**

100002

2.3.2 NORMAL STATE

By default, the signal level is set "Low" for the normal state when not transmitting any barcode image (= white spaces in a barcode).

High

100137

*Low

100136

2.3.3 BAR STATE

By default, the signal level is set "High" for a bar when transmitting a barcode image (= dark bars in a barcode).

*High

100139

Low

100138

Enter Setup

2.3.4 MODULE TIME

By default, it is set 1 millisecond as the time span for bar and space modules. Select other value for the module time, in units of micro-second or millisecond.

250 µs

100128

500 µs

100129

*1 ms

100130

1.5 ms

100131

2 ms

100132

3 ms

100133

4 ms

100134

5 ms

100135

Update
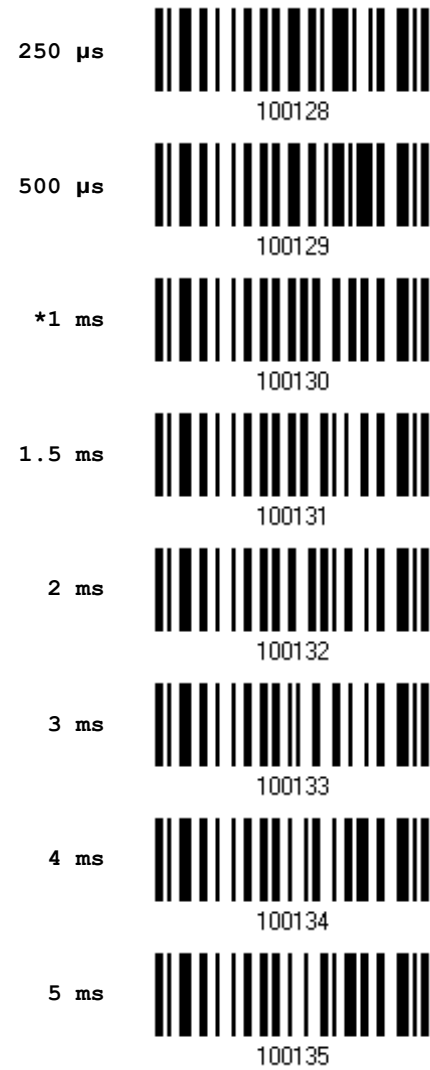
2.3.5 MARGIN TIME

By default, it is set 20 milliseconds as the time span for the change in state for bar and space modules. Select other value for the margin time.

5 ms

10 ms

*20 ms

30 ms

40 ms

60 ms

80 ms

100 ms
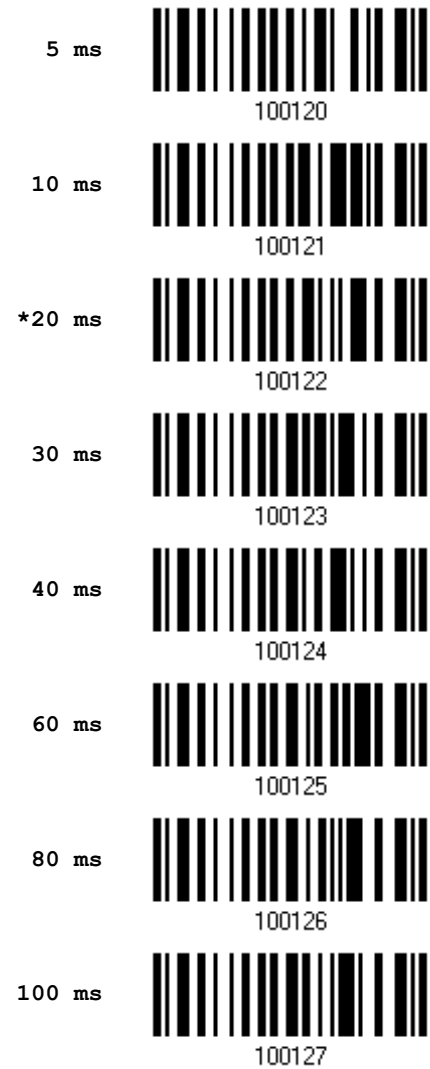
Note: Margin Time is applied only when the signal level for Normal State and Bar State is the same.

Enter Setup

CHANGING SYMBOLOGY SETTINGS

In this chapter, a brief on the symbology settings is provided for your reference.

IN THIS CHAPTER

Update

3.1 CODABAR

*Enable

‖‖‖‖‖‖‖‖‖‖‖‖‖‖
100313

Disable

‖‖‖‖‖‖‖‖‖‖‖‖‖‖
100312

3.1.1 START/STOP CHARACTERS SELECTION

Select one of the four different start/stop character pairs –

* abcd/abcd

‖‖‖‖‖‖‖‖‖‖‖‖‖‖
100436

abcd/tn*e

‖‖‖‖‖‖‖‖‖‖‖‖‖‖
100437

ABCD/ABCD

‖‖‖‖‖‖‖‖‖‖‖‖‖‖
100438

ABCD/TN*E

‖‖‖‖‖‖‖‖‖‖‖‖‖‖
100439

‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖
Enter Setup

3.1.2 START/STOP TRANSMISSION

Decide whether to include the start/stop characters in the data being transmitted.

Transmit Start/Stop Characters

100441

Do Not Transmit

100440

3.1.3 CLSI CONVERSION

When enabled, the CLSI editing strips the start/stop characters and inserts a space after the first, fifth, and tenth characters of a 14-character Codabar barcode.

Apply CLSI Editing

100443

Do Not Apply

100442
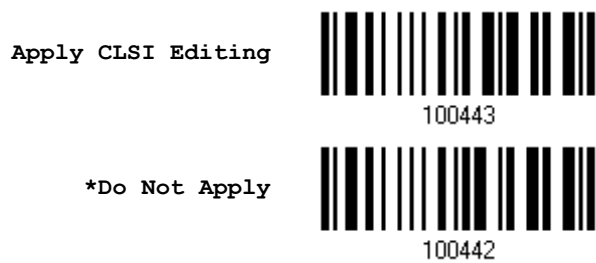
Note: The 14-character barcode length does not include start/stop characters.

Update

3.2 CODE 25 – INDUSTRIAL 25

*Enable

‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖
100307

Disable

‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖
100306

3.2.1 SELECT START/STOP PATTERN

This decides the readability of all 2 of 5 symbology variants. For example, flight tickets actually use an Industrial 2 of 5 barcode but with Interleaved 2 of 5 start/stop pattern. In order to read this barcode, the start/stop pattern selection parameter of Industrial 2 of 5 should set to "Interleaved 25".

***Industrial 25
Start/Stop Pattern**

‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖
100412

**Interleaved 25
Start/Stop Pattern**

‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖
100413

**Matrix 25
Start/Stop Pattern**

‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖
100414

‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖

Enter Setup

3.2.2 VERIFY CHECK DIGIT

Decide whether to verify the check digit. If incorrect, the barcode will not be accepted.

**Verify Industrial 25
Check Digit**

100425

*Do Not Verify

100424

3.2.3 TRANSMIT CHECK DIGIT

Decide whether to include the check digit in the data being transmitted.

***Transmit
Industrial 25
Check Digit**

100427

Do Not Transmit

100426

Update

3.2.4 CODE LENGTH QUALIFICATION

To prevent the "short scan" error, define the "Length Qualification" settings to ensure that the correct barcode is read by qualifying the allowable code length.

▶ If "Max/Min Length" is selected, the maximum length and the minimum length must be specified. It only accepts those barcodes with lengths that fall between max/min lengths specified.

▶ If "Fixed Length" is selected, up to 2 fixed lengths can be specified.

1) Read the barcode to enable either Max. /Min. Length qualification or Fixed Length(s) qualification.

*Enable Max./Min. Length (0~127)…

‖‖‖‖‖‖‖‖‖‖‖‖
100601

Enable Fixed Length(s)…

‖‖‖‖‖‖‖‖‖‖‖‖
100600

2) Read the barcode for Max. Length or Fixed Length 1, and follow steps 3~4.

Repeat steps 2~4 for Min. Length or Fixed Length 2.

Max. Length (*127) or Fixed Length 1

‖‖‖‖‖‖‖‖‖‖‖‖
100602

Min. Length (*4) or Fixed Length 2

‖‖‖‖‖‖‖‖‖‖‖‖
100603

3) Read the "Decimal Value" barcode on page 161 for the desired length.

4) Read the "Validate" barcode on the same page to complete this setting.

‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖
Enter Setup

3.3 CODE 25 – INTERLEAVED 25

*Enable

100309

Disable

100308

3.3.1 SELECT START/STOP PATTERN

This decides the readability of all 2 of 5 symbology variants. For example, flight tickets actually use an Industrial 2 of 5 barcode but with Interleaved 2 of 5 start/stop pattern. In order to read this barcode, the start/stop pattern selection parameter of Industrial 2 of 5 should set to "Interleaved 25".

**Industrial 25
Start/Stop Pattern**

100416

***Interleaved 25
Start/Stop Pattern**

100417

**Matrix 25
Start/Stop Pattern**

100418

Update

3.3.2 VERIFY CHECK DIGIT

Decide whether to verify the check digit. If incorrect, the barcode will not be accepted.

<div align="right">

Verify
Interleaved 25
Check Digit

‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖
100429

***Do Not Verify**

‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖
100428

</div>

3.3.3 TRANSMIT CHECK DIGIT

Decide whether to include the check digit in the data being transmitted.

<div align="right">

***Transmit**
Interleaved 25
Check Digit

‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖
100431

Do Not Transmit

‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖
100430

</div>

‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖

Enter Setup

3.3.4 CODE LENGTH QUALIFICATION

To prevent the "short scan" error, define the "Length Qualification" settings to ensure that the correct barcode is read by qualifying the allowable code length.

▶ If "Max/Min Length" is selected, the maximum length and the minimum length must be specified. It only accepts those barcodes with lengths that fall between max/min lengths specified.

▶ If "Fixed Length" is selected, up to 2 fixed lengths can be specified.

1) Read the barcode to enable either Max. /Min. Length qualification or Fixed Length(s) qualification.

*Enable Max./Min. Length (0~127)…   100605

Enable Fixed Length(s)…   100604

2) Read the barcode for Max. Length or Fixed Length 1, and follow steps 3~4.

Repeat steps 2~4 for Min. Length or Fixed Length 2.

Max. Length (*126) or Fixed Length 1   100606

Min. Length (*4) or Fixed Length 2   100607

3) Read the "Decimal Value" barcode on page 161 for the desired length.

4) Read the "Validate" barcode on the same page to complete this setting.

Update

3.4 CODE 25 – MATRIX 25

Enable

‖‖‖‖‖‖‖‖‖‖‖
100311

***Disable**

‖‖‖‖‖‖‖‖‖‖‖
100310

3.4.1 SELECT START/STOP PATTERN

This decides the readability of all 2 of 5 symbology variants. For example, flight tickets actually use an Industrial 2 of 5 barcode but with Interleaved 2 of 5 start/stop pattern. In order to read this barcode, the start/stop pattern selection parameter of Industrial 2 of 5 should set to "Interleaved 25".

Industrial 25 Start/Stop Pattern

‖‖‖‖‖‖‖‖‖‖‖
100420

Interleaved 25 Start/Stop Pattern

‖‖‖‖‖‖‖‖‖‖‖
100421

***Matrix 25 Start/Stop Pattern**

‖‖‖‖‖‖‖‖‖‖‖
100422

‖‖‖‖‖‖‖‖‖‖‖‖
Enter Setup

3.4.2 VERIFY CHECK DIGIT

Decide whether to verify the check digit. If incorrect, the barcode will not be accepted.

Verify Matrix 25 Check Digit

||| ||| ||| ||| ||| ||| |||
100433

***Do Not Verify**

||| ||| ||| ||| ||| ||| |||
100432

3.4.3 TRANSMIT CHECK DIGIT

Decide whether to include the check digit in the data being transmitted.

***Transmit Matrix 25 Check Digit**

||| ||| ||| ||| ||| ||| |||
100435

Do Not Transmit

||| ||| ||| ||| ||| ||| |||
100434

73

3.4.4 CODE LENGTH QUALIFICATION

To prevent the "short scan" error, define the "Length Qualification" settings to ensure that the correct barcode is read by qualifying the allowable code length.

▶ If "Max/Min Length" is selected, the maximum length and the minimum length must be specified. It only accepts those barcodes with lengths that fall between max/min lengths specified.

▶ If "Fixed Length" is selected, up to 2 fixed lengths can be specified.

1) Read the barcode to enable either Max. /Min. Length qualification or Fixed Length(s) qualification.

*Enable Max./Min. Length (0~127)...

100609

Enable Fixed Length(s)...

100608

2) Read the barcode for Max. Length or Fixed Length 1, and follow steps 3~4.

Repeat steps 2~4 for Min. Length or Fixed Length 2.

Max. Length (*127) or Fixed Length 1

100610

Min. Length (*4) or Fixed Length 2

100611

3) Read the "Decimal Value" barcode on page 161 for the desired length.

4) Read the "Validate" barcode on the same page to complete this setting.

Enter Setup

3.5 CODE 39

*Enable

100301

Disable

100300

3.5.1 TRANSMIT START/STOP CHARACTERS

Decide whether to include the start/stop characters in the data being transmitted.

Transmit Code 39 Start/Stop Characters

100403

*Do Not Transmit

100402

3.5.2 VERIFY CHECK DIGIT

Decide whether to verify check digit. If incorrect, the barcode will not be accepted.

Verify Code 39 Check Digit

100405

*Do Not Verify

100404

Update

3.5.3 TRANSMIT CHECK DIGIT

Decide whether to include the check digit in the data being transmitted.

*Transmit Code 39 Check Digit

100407

Do Not Transmit

100406

3.5.4 STANDARD/FULL ASCII CODE 39

Decide whether to support Code 39 Full ASCII that includes all the alphanumeric and special characters.

Code 39 Full ASCII

100401

*Standard Code 39

100400

Enter Setup

3.6 CODE 93

*Enable

‖‖‖‖‖‖‖‖‖‖‖‖
100315

Disable

‖‖‖‖‖‖‖‖‖‖‖‖
100314

3.7 CODE 128

*Enable

‖‖‖‖‖‖‖‖‖‖‖‖
100317

Disable

‖‖‖‖‖‖‖‖‖‖‖‖
100316

77

‖‖‖‖‖‖‖‖‖‖‖‖
Update

3.8 EAN-8

EAN-8

*Enable EAN-8 (No Addon)

```
100327
```

Disable

```
100326
```

EAN-8 Addon 2

Enable EAN-8 Addon 2

```
100329
```

*Disable

```
100328
```

EAN-8 Addon 5

Enable EAN-8 Addon 5

```
100331
```

*Disable

```
100330
```

Enter Setup

3.8.1 CONVERT TO EAN-13

Decide whether to expand the read EAN-8 barcode, as well as its addons, into EAN-13.

▸ After conversion, the data follows EAN-13 format and is affected by EAN-13 programming selections (e.g. Check Digit).

Convert EAN-8 to EAN-13

100461

*Do Not Convert

100460

3.8.2 TRANSMIT CHECK DIGIT

Decide whether to include the check digit in the data being transmitted.

*Transmit EAN-8 Check Digit

100471

Do Not Transmit

100470

Update
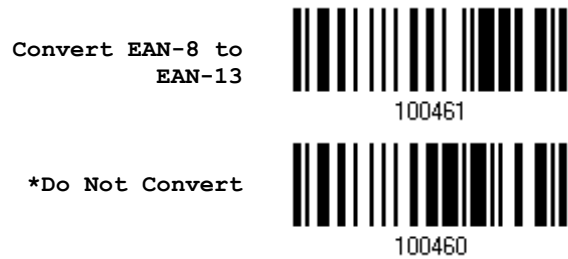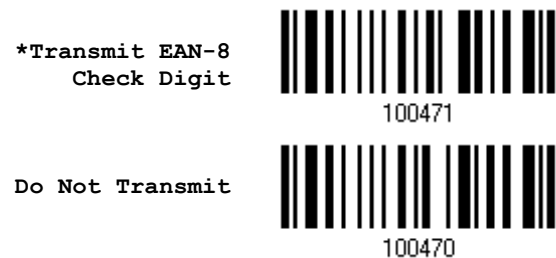
3.9 EAN-13

EAN-13

*Enable EAN-13 (No Addon)

‖‖‖‖‖‖‖‖‖‖‖‖
100333

Disable

‖‖‖‖‖‖‖‖‖‖‖‖
100332

EAN-13 Addon 2

Enable EAN-13 Addon 2

‖‖‖‖‖‖‖‖‖‖‖‖
100335

*Disable

‖‖‖‖‖‖‖‖‖‖‖‖
100334

EAN-13 Addon 5

Enable EAN-13 Addon 5

‖‖‖‖‖‖‖‖‖‖‖‖
100337

*Disable

‖‖‖‖‖‖‖‖‖‖‖‖
100336

‖‖‖‖‖‖‖‖‖‖‖‖
Enter Setup

3.9.1 CONVERT TO ISBN

Decide whether to convert the EAN-13 barcode, starting with 978 and 979, to ISBN.

Convert EAN-13 to ISBN

100463

*Do Not Convert

100462
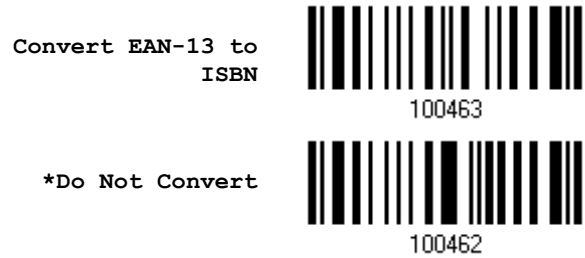
3.9.2 CONVERT TO ISSN

Decide whether to convert the EAN-13 barcode, starting with 977 to ISSN.
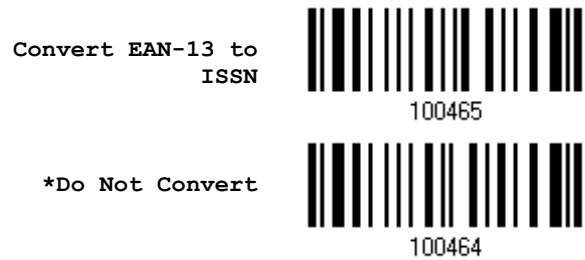
Convert EAN-13 to ISSN

100465

*Do Not Convert

100464

3.9.3 TRANSMIT CHECK DIGIT

Decide whether to include the check digit in the data being transmitted.

*Transmit EAN-13 Check Digit

100473

Do Not Transmit

100472

81

Update
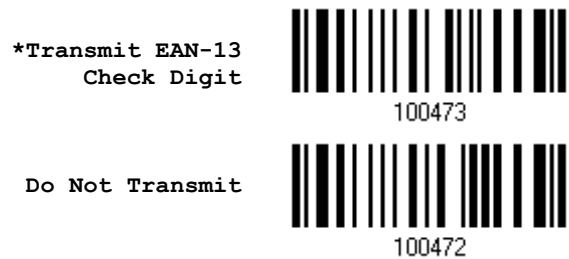
4.9.4 SECURITY LEVEL

Select the security level for reading EAN-13 barcodes.

Normal

‖‖‖‖‖‖‖‖‖‖‖
100487

*High

‖‖‖‖‖‖‖‖‖‖‖
100486

‖‖‖‖‖‖‖‖‖‖‖ Enter Setup

3.10 GS1-128 (EAN-128)

Enable

100319

*Disable

100318

3.10.1 TRANSMIT CODE ID

Decide whether to include the Code ID ("]C1") in the data being transmitted.

Transmit Code ID

100519

*Do Not Transmit

100518

3.10.2 FIELD SEPARATOR (GS CHARACTER)

Decide whether to apply a field separator (to convert the FNC1 control character to human readable character).

Enable Field Separator…

100616

1) Read the barcode above to enable field separator.

2) Read the "Hexadecimal Value" barcode on page 162 for the desired character string.

3) Read the "Validate" barcode to complete this setting.

Note: GS1-128 barcodes start with the FNC1 control character to distinguish themselves from other uses of Code 128. FNC1 is also used to separate data fields in the GS1-128 barcodes.

Update

3.11 ISBT 128

*Enable

‖‖‖‖‖‖‖‖‖‖
100355

Disable

‖‖‖‖‖‖‖‖‖‖
100354

Note: When enabled, it not only can decode single ISBT barcode, but also decode and concatenates pairs of ISBT barcodes.

‖‖‖‖‖‖‖‖‖‖

Enter Setup

3.12 MSI

Enable

100345

*Disable

100344

3.12.1 VERIFY CHECK DIGIT

Select one of the three calculations to verify check digit when decoding barcodes. If incorrect, the barcode will not be accepted.

*Single Modulo 10

100448

Double Modulo 10

100449

Modulo 10 & 11

100450

3.12.2 TRANSMIT CHECK DIGIT

Decide whether to include the check digit in the data being transmitted.

*Last Digit Not Transmitted

100452

Both Digits Transmitted

100453

Both Digits Not Transmitted

100454

Update

3.12.3 CODE LENGTH QUALIFICATION

To prevent the "short scan" error, define the "Length Qualification" settings to ensure that the correct barcode is read by qualifying the allowable code length.

▶ If "Max/Min Length" is selected, the maximum length and the minimum length must be specified. It only accepts those barcodes with lengths that fall between max/min lengths specified.

▶ If "Fixed Length" is selected, up to 2 fixed lengths can be specified.

1) Read the barcode to enable either Max. /Min. Length qualification or Fixed Length(s) qualification.

*Enable Max./Min. Length (0~127)...

100613

Enable Fixed Length(s)...

100612

2) Read the barcode for Max. Length or Fixed Length 1, and follow steps 3~4.

   Repeat steps 2~4 for Min. Length or Fixed Length 2.

Max. Length (*127) or Fixed Length 1

100614

Min. Length (*4) or Fixed Length 2

100615

3) Read the "Decimal Value" barcode on page 161 for the desired length.

4) Read the "Validate" barcode on the same page to complete this setting.

Enter Setup

3.13 FRENCH PHARMACODE

Enable

100305

*Disable

100304

3.13.1 TRANSMIT CHECK DIGIT

Decide whether to include the check digit in the data being transmitted.

***Transmit
French Pharmacode
Check Digit**

100411

Do Not Transmit

100410

Update

3.14 ITALIAN PHARMACODE

Enable

***Disable**

3.14.1 TRANSMIT CHECK DIGIT

Decide whether to include the check digit in the data being transmitted.

*Transmit Italian Pharmacode Check Digit

Do Not Transmit

Enter Setup

3.15 PLESSEY

Enable

100347

***Disable**

100346

3.15.1 CONVERT TO UK PLESSEY

Decide whether to change each occurrence of the character 'A' to character 'X' in the decoded data.

Convert to UK Plessey

100447

***Do Not Convert**

100446

3.15.2 TRANSMIT CHECK DIGIT

Decide whether to include the two check digits in the data being transmitted.

***Transmit Plessey Check Digits**

100445

Do Not Transmit

100444

89

Update

3.16 GS1 DATABAR (RSS FAMILY)

It is categorized into three groups:

Group I — GS1 DataBar Omnidirectional (RSS-14)

This group consists of the following:	GS1 DataBar Omnidirectional
	GS1 DataBar Truncated
	GS1 DataBar Stacked
	GS1 DataBar Stacked Omnidirectional

Group II — GS1 DataBar Expanded (RSS Expanded)

This group consists of the following:	GS1 DataBar Expanded
	GS1 DataBar Expanded Stacked

Group III — GS1 DataBar Limited (RSS Limited)

This group consists of the following:	GS1 DataBar Limited

3.16.1 SELECT CODE ID

Select a desired Code ID to use:

▶ "]e0"   (GS1 DataBar Code ID)
▶ "]C1"   (GS1-128 Code ID)

Use "]C1"

100517

*Use "]e0"

100516

Enter Setup

3.16.2 GS1 DATABAR OMNIDIRECTIONAL (RSS-14)

**Enable RSS-14 &
RSS Expanded
(Groups I, II)**

100349

*Disable

100348
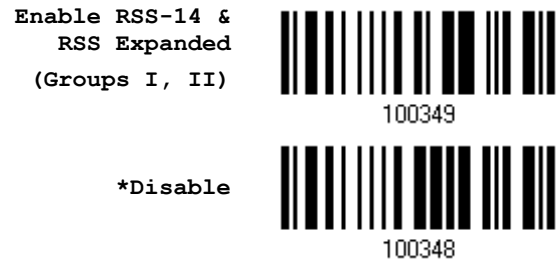
The settings below apply to Group I symbologies only:

▸ GS1 DataBar Omnidirectional
▸ GS1 DataBar Truncated
▸ GS1 DataBar Stacked
▸ GS1 DataBar Stacked Omnidirectional

Transmit Code ID

Decide whether to include the Code ID in the data being transmitted.
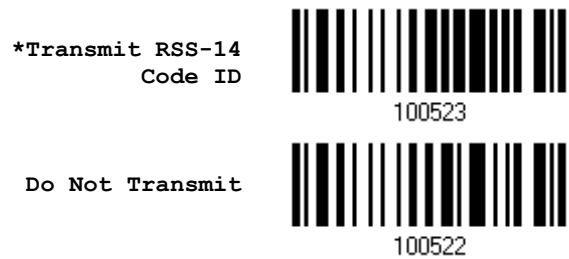
***Transmit RSS-14
Code ID**

100523

Do Not Transmit

100522

Transmit Application ID

Decide whether to include the Application ID ("01") in the data being transmitted.

***Transmit RSS-14
Application ID**

100529

Do Not Transmit

100528

Update
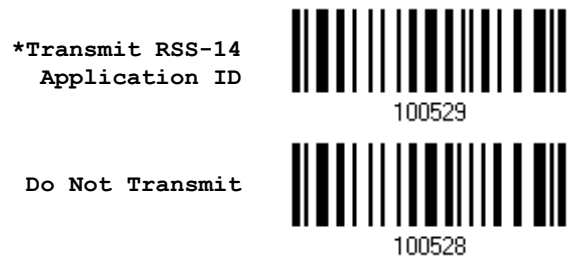
Transmit Check Digit

Decide whether to include the check digit in the data being transmitted.

*Transmit RSS-14 Check Digit

||||||||||||||||||||||||
100481

Do Not Transmit

||||||||||||||||||||||||
100480

||||||||||||||||||||||||||||
Enter Setup

3.16.3 GS1 DATABAR EXPANDED (RSS EXPANDED)

**Enable RSS-14 &
RSS Expanded
(Groups I, II)**

100349

*Disable

100348

The settings below apply to Group II symbologies only:

▸ GS1 DataBar Expanded
▸ GS1 DataBar Expanded Stacked

Transmit Code ID

Decide whether to include the Code ID in the data being transmitted.

***Transmit
RSS Expanded Code ID**

100527

Do Not Transmit

100526

Update

3.16.4 GS1 DATABAR LIMITED (RSS LIMITED)

Enable RSS Limited (Group III)

‖‖‖‖‖‖‖‖‖‖‖‖
100351

*Disable

‖‖‖‖‖‖‖‖‖‖‖‖
100350

Transmit Code ID

Decide whether to include the Code ID in the data being transmitted.

*Transmit RSS Limited Code ID

‖‖‖‖‖‖‖‖‖‖‖‖
100525

Do Not Transmit

‖‖‖‖‖‖‖‖‖‖‖‖
100524

Transmit Application ID

Decide whether to include the Application ID ("01") in the data being transmitted.

*Transmit RSS Limited Application ID

‖‖‖‖‖‖‖‖‖‖‖‖
100531

Do Not Transmit

‖‖‖‖‖‖‖‖‖‖‖‖
100530

Transmit Check Digit

Decide whether to include the check digit in the data being transmitted.

*Transmit RSS Limited Check Digit

‖‖‖‖‖‖‖‖‖‖‖‖
100483

Do Not Transmit

‖‖‖‖‖‖‖‖‖‖‖‖
100482

‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖   Enter Setup

3.17 TELEPEN

Enable Telepen

```
100353
```

*Disable

```
100352
```

3.17.1 TELEPEN OUTPUT – FULL ASCII/NUMERIC

Decide whether to support Telepen in full ASCII code. By default, it supports ASCII mode.

▸ AIM Telepen (Full ASCII) includes all the alphanumeric and special characters.

Original Telepen (Numeric)

```
100485
```

*AIM Telepen

```
100484
```

Update

3.18 UPC-A

UPC-A

	*Enable UPC-A (No Addon)	‖‖‖‖‖‖‖ 100339
	Disable	‖‖‖‖‖‖‖ 100338

UPC-A Addon 2

	Enable UPC-A Addon 2	‖‖‖‖‖‖‖ 100341
	*Disable	‖‖‖‖‖‖‖ 100340

UPC-A Addon 5

	Enable UPC-A Addon 5	‖‖‖‖‖‖‖ 100343
	*Disable	‖‖‖‖‖‖‖ 100342

‖‖‖‖‖‖‖
Enter Setup

3.18.1 CONVERT TO EAN-13

Decide whether to expand the read UPC-A barcode, as well as its addons, into EAN-13.

▶ After conversion, the data follows EAN-13 format and is affected by EAN-13 programming selections (e.g. Check Digit).

Convert UPC-A to EAN-13

100459

*Do Not Convert

100458

3.18.2 TRANSMIT SYSTEM NUMBER

Decide whether to include the system number in the data being transmitted.

*Transmit UPC-A System Number

100477

Do Not Transmit

100476

3.18.3 TRANSMIT CHECK DIGIT

Decide whether to include the check digit in the data being transmitted.

*Transmit UPC-A Check Digit

100469

Do Not Transmit

100468

97

Update
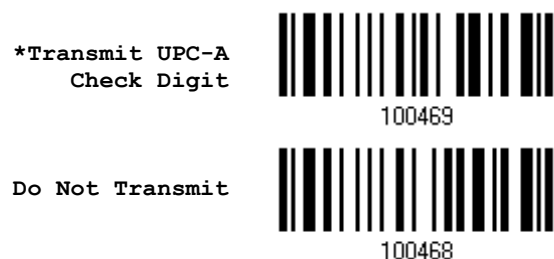
3.19 UPC-E

UPC-E

*Enable UPC-E (No Addon)

100321

Disable

100320

UPC-E Addon 2

Enable UPC-E Addon 2

100323

*Disable

100322

UPC-E Addon 5
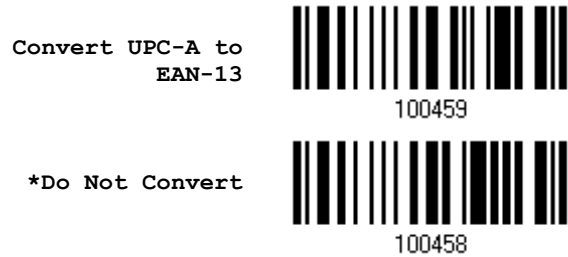
Enable UPC-E Addon 5

100325

*Disable

100324

Enter Setup

3.19.1 SELECT SYSTEM NUMBER

Decide whether to decode the ordinary UPC-E barcodes only or both UPC-E0 and UPC-E1 barcodes.

▶ System number 0 enabled for decoding UPC-E0 barcodes.
▶ System number 1 enabled for decoding UPC-E1 barcodes.

System Number 0 & 1

100479

*System Number 0 Only

100478

Warning: Because of the way system number 1 is encoded, if both system numbers are enabled, the user might suffer from short scanning UPC-A or EAN-13 barcodes into UPC-E1 barcodes.
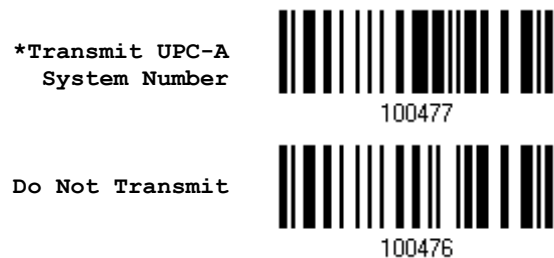
3.19.2 CONVERT TO UPC-A

Decide whether to expand the read UPC-E barcode, as well as its addons, into UPC-A.

▶ After conversion, the data follows UPC-A format and is affected by UPC-A programming selections (e.g. System Number, Check Digit).

Convert UPC-E to UPC-A

100457

*Do Not Convert

100456

Update

3.19.3 TRANSMIT SYSTEM NUMBER

Decide whether to include the system number in the data being transmitted.

Transmit UPC-E
System Number

||||||||||||||||||||
100475

*Do Not Transmit

||||||||||||||||||||
100474

3.19.4 TRANSMIT CHECK DIGIT

Decide whether to include the check digit in the data being transmitted.

*Transmit UPC-E
Check Digit

||||||||||||||||||||
100467

Do Not Transmit

||||||||||||||||||||
100466

||||||||||||||||||||
Enter Setup

Chapter 4

DEFINING OUTPUT FORMAT

You may configure in which format the collected data will be output to the host computer. Barcode read by the scanner will be processed in the following sequence –

1) Perform character substitution on the data scanned.

2) Add Code ID and Length Code to the front of the data:`[Code ID][Length Code][Data]`

3) Process the whole data in step 2 with user formats. Data is now divided into fields by user specified rules. Refer to Chapter 5 Applying Formats for Data Editing.

4) Add Prefix Code and Suffix Code before transmission:`[Prefix Code][Processed Data][Suffix Code]`

IN THIS CHAPTER

4.1 LETTER CASE

By default, the alphabets transmission is case-sensitive, meaning that the alphabets will be transmitted according to their original case. Ignoring the original letter case, select [Upper Case] to output data in upper case only; otherwise, select [Lower Case] to output data in lower case only.

*Normal 101202

Upper Case 101203

Lower Case 101204

Update
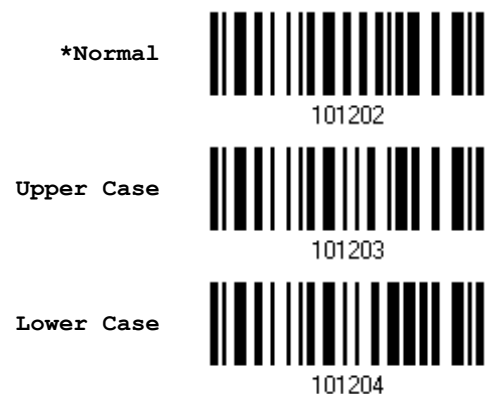
4.2 CHARACTER SUBSTITUTION

Character substitution is performed on every occurrence of the first character specified. If only one character is specified, every occurrence of that character in the barcode will be taken away.

▶ The first character will be replaced by the second character(s).

▶ Up to three sets of character substitution can be configured.

▶ If "Keyboard Wedge" is configured for interface, Key Type and Key Status will then become applicable. You may decide whether or not to apply Key Status when "Normal Key" is selected for Key Type.

Key Type		Key Status
Scan Code	Only 1 scan code value is allowed. Refer to 4.2.1 Select a Set for Character Substitution.	N/A
Normal Key	Up to 3 character strings are allowed.	Add Shift Add Left Ctrl Add Left Alt Add Right Ctrl Add Right Alt Refer to Keyboard Wedge Table.

Note: The character substitution is performed only on the barcode itself and before the processing of editing formats. It is not applicable to the Prefix/Suffix Code, Code ID, Length Code, or any Additional Field.

Enter Setup

4.2.1 SELECT A SET FOR CHARACTER SUBSTITUTION

Configure Set 1

‖|‖|‖‖|‖|‖|‖|‖‖|‖
101232

Configure Set 2

‖|‖|‖‖|‖|‖|‖|‖‖|‖
101233

Configure Set 3

‖|‖|‖‖|‖|‖|‖|‖‖|‖
101234
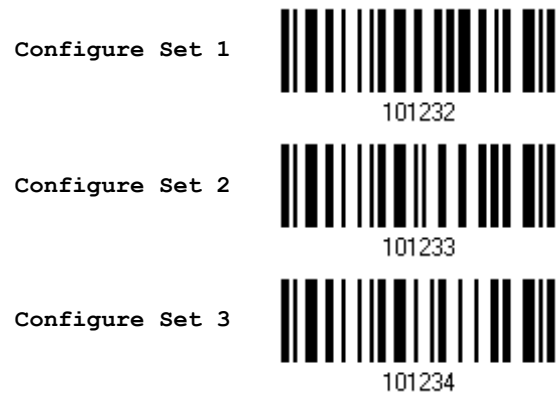
1) Read the barcode above to enable character substitution by set.

For example, have the scanner read the "Set 1" barcode to configure the first set of character substitution. The scanner will respond with one short beep, high tone, to indicate more setup barcodes are required.

2) Read the "Hexadecimal Value" barcode on page 162 for the desired character substitution. For example,

KEY TYPE = NORMAL

Read "3", "0", "2", and "D" to replace the character "0" with a dash "-".
Read "3", "0", "2", "D", "3", and "0" to replace the character "0" with a dash "-0".

KEY TYPE = SCAN CODE

If you want to replace the character "0" with "a" (= "1C" on the scan code table):

1. Read "3" and "0".

2. Read the "Scan Code" barcode.

3. Read "1" and "C".

KEY TYPE = NORMAL + KEY STATUS = SHIFT

If you want to replace the character "0" with "!" (= "Shift" + "1" on keyboard):

1. Read "3" and "0".

2. Read the "Add Shift" barcode.

3. Read "3" and "1".

3) Read the "Validate" barcode to complete this setting. (The defined set or sets will be applied to all symbologies by default.)

‖|‖|‖‖|‖|‖|‖|‖
Update

4.2.2 SYMBOLOGIES FOR CHARACTER SUBSTITUTION (ALL 3 SETS)

By default character substitution will be performed on all symbologies. If the character substitution is not desired with one or more symbologies, read the "Do Not Apply" barcode for each undesired symbologies and all the three sets will be ignored for them.

Character Substitution for Codabar

*Apply

101253

Do Not Apply

101252

Character Substitution for Code 39

*Apply

101241

Do Not Apply

101240

Character Substitution for Code 93

*Apply

101255

Do Not Apply

101254

Character Substitution for Code 128

*Apply

101257

Do Not Apply

101256

Enter Setup

Character Substitution for GS1-128

*Apply

|||||||||||||||||||||||||
101259

Do Not Apply

|||||||||||||||||||||||||
101258

Character Substitution for ISBT 128

*Apply

|||||||||||||||||||||||||
101293

Do Not Apply

|||||||||||||||||||||||||
101292

Character Substitution for EAN-8 (No Addon)

*Apply

|||||||||||||||||||||||||
101267

Do Not Apply

|||||||||||||||||||||||||
101266

Character Substitution for EAN-8 Addon 2

*Apply

|||||||||||||||||||||||||
101269

Do Not Apply

|||||||||||||||||||||||||
101268

Character Substitution for EAN-8 Addon 5

*Apply

|||||||||||||||||||||||||
101271

Do Not Apply

|||||||||||||||||||||||||
101270

|||||||||||||||||||||||||
Update

Character Substitution for EAN-13 (No Addon)

*Apply

101273

Do Not Apply

101272

Character Substitution for EAN-13 Addon 2

*Apply

101275

Do Not Apply

101274

Character Substitution for EAN-13 Addon 5

*Apply

101277

Do Not Apply

101276

Character Substitution for French Pharmacode

*Apply

101245

Do Not Apply

101244

Character Substitution for Italian Pharmacode

*Apply

101243

Do Not Apply

101242

Enter Setup

Character Substitution for Industrial 25

*Apply

‖‖‖‖‖‖‖‖‖‖‖‖
101247

Do Not Apply

‖‖‖‖‖‖‖‖‖‖‖‖
101246

Character Substitution for Interleaved 25

*Apply

‖‖‖‖‖‖‖‖‖‖‖‖
101249

Do Not Apply

‖‖‖‖‖‖‖‖‖‖‖‖
101248

Character Substitution for Matrix 25

*Apply

‖‖‖‖‖‖‖‖‖‖‖‖
101251

Do Not Apply

‖‖‖‖‖‖‖‖‖‖‖‖
101250

Character Substitution for MSI

*Apply

‖‖‖‖‖‖‖‖‖‖‖‖
101285

Do Not Apply

‖‖‖‖‖‖‖‖‖‖‖‖
101284

Character Substitution for Plessey

*Apply

‖‖‖‖‖‖‖‖‖‖‖‖
101287

Do Not Apply

‖‖‖‖‖‖‖‖‖‖‖‖
101286

‖‖‖‖‖‖‖‖‖‖‖‖ Update

Character Substitution for GS1 DataBar

*Apply

||||||||||||||||||||||
101291

Do Not Apply

||||||||||||||||||||||
101290

Character Substitution for Telepen

*Apply

||||||||||||||||||||||
101289

Do Not Apply

||||||||||||||||||||||
101288

Character Substitution for UPC-A (No Addon)

*Apply

||||||||||||||||||||||
101279

Do Not Apply

||||||||||||||||||||||
101278

Character Substitution for UPC-A Addon 2

*Apply

||||||||||||||||||||||
101281

Do Not Apply

||||||||||||||||||||||
101280

Character Substitution for UPC-A Addon 5

*Apply

||||||||||||||||||||||
101283

Do Not Apply

||||||||||||||||||||||
101282

||||||||||||||||||||||

Enter Setup

Character Substitution for UPC-E (No Addon)

*Apply

101261

Do Not Apply

101260

Character Substitution for UPC-E Addon 2

*Apply

101263

Do Not Apply

101262

Character Substitution for UPC-E Addon 5

*Apply

101265

Do Not Apply

101264

109

Update

4.3 PREFIX/SUFFIX CODE

By default, there is no prefix code, and [ENTER] or [CR] (Carriage Return) is configured to be suffix code. Up to 8 characters can be configured, for example, "Barcode_", and you will have the string appear in front of the barcode read, like this – "Barcode_1234567890".

▶ If "Keyboard Wedge" is configured for interface, Key Type and Key Status will then become applicable. You may decide whether or not to apply Key Status when "Normal Key" is selected for Key Type.

Key Type		Key Status
Scan Code	Up to 4 scan code values are allowed.	N/A
Normal Key	Up to 8 character strings are allowed.	Add Shift Add Left Ctrl Add Left Alt Add Right Ctrl Add Right Alt Refer to Keyboard Wedge Table.

Configure Prefix

101230

Configure Suffix

101231

1) Read the barcode above to apply prefix code or suffix code separately, and follow steps 2~3. (Max. 8 characters each)

2) Read the "Hexadecimal Value" barcode on page 162 for the desired character string. For example, read "2" and "B" for the scanner to prefix or suffix the character [+].

3) Read the "Validate" barcode to complete this setting.

Enter Setup

4.4 CODE ID

Up to two characters for Code ID can be configured for each symbology. To make the Code ID configuration easier, the scanner provides five pre-defined Code ID sets that you can select one and make necessary changes on it.

▶ If "Keyboard Wedge" is configured for interface, Key Type and Key Status will then become applicable. You may decide whether or not to apply Key Status when "Normal Key" is selected for Key Type.

Key Type		Key Status
Scan Code	Only 1 scan code value is allowed.	N/A
Normal Key	Up to 2 character strings are allowed.	Add Shift Add Left Ctrl Add Left Alt Add Right Ctrl Add Right Alt Refer to Keyboard Wedge Table.

Note: "]C1" is the Code ID of GS1-128 (EAN-128) barcodes; "]e0" is the default Code ID of GS1 DataBar (RSS) barcodes.

4.4.1 SELECT PRE-DEFINED CODE ID

Apply Code ID Set 1

109961

Apply Code ID Set 2

109962

Apply Code ID Set 3

109963

Apply Code ID Set 4

109964

Apply Code ID Set 5

109965

Update

Code ID options	Set 1	Set 2	Set 3	Set 4	Set 5
Code 39	A	C	Y	M	A
Italian Pharmacode	A	C	Y	M	A
French Pharmacode	A	C	Y	M	A
Industrial 25	C	H	H	H	S
Interleaved 25	D	I	Z	I	S
Matrix 25	E	G	G	G	S
Codabar	F	N	X	N	F
Code 93	I	L	L	L	G
Code 128	H	K	K	K	C
ISBT 128	H	K	K	K	C
UPC-E	S	E	C	E	E
EAN-8	P	B	B	FF	E
EAN-13	M	A	A	F	E
UPC-A	J	A	A	A	E
MSI	V	V	D	P	M
Plessey	W	W	E	Q	P
Telepen	Z	---	---	---	---

Enter Setup

4.4.2 CHANGE CODE ID

1) Read the barcode below to change code ID of a specific symbology.

2) Read the "Hexadecimal Value" barcode on page 162 for the desired character string. For example, read "4" and "4" for applying the character [D] for Code ID.

3) Read the "Validate" barcode to complete this setting.

Configure Code ID for Codabar	101456
Configure Code ID for Code 39	101450
Configure Code ID for Code 93	101457
Configure Code ID for Code 128	101458
Configure Code ID for ISBT 128	101466
Configure Code ID for EAN-8	101460
Configure Code ID for EAN-13	101461
Configure Code ID for French Pharmacode	101452
Configure Code ID for Italian Pharmacode	101451
Configure Code ID for Industrial 25	101453

Update

Configure Code ID for Interleaved 25

101454

Configure Code ID for Matrix 25

101455

Configure Code ID for MSI

101463

Configure Code ID for Plessey

101464

Configure Code ID for Telepen

101465

Configure Code ID for UPC-A

101462

Configure Code ID for UPC-E

101459

4.4.3 CLEAR CODE ID SETTINGS

Clear All Code ID Settings

109960

`Enter Setup`

4.5 LENGTH CODE

A two-digit code representing the length of barcode data (character count) can be inserted in front of data being transmitted. Such "Length" code can be individually enabled or disabled for each symbology.

Length Code for Codabar

Apply

101413

*Do Not Apply

101412

Length Code for Code 39

Apply

101401

*Do Not Apply

101400

Length Code for Code 93

Apply

101415

*Do Not Apply

101414

Length Code for Code 128

Apply

101417

*Do Not Apply

101416

115

Update

Length Code for GS1-128 & GS1 DataBar

Apply

101419

*Do Not Apply

101418

Length Code for ISBT 128

Apply

101435

*Do Not Apply

101434

Length Code for EAN-8

Apply

101423

*Do Not Apply

101422

Length Code for EAN-13

Apply

101425

*Do Not Apply

101424

Length Code for French Pharmacode

Apply

101405

*Do Not Apply

101404

Enter Setup

Length Code for Italian Pharmacode

Apply

‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖
101403

*Do Not Apply

‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖
101402

Length Code for Industrial 25

Apply

‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖
101407

*Do Not Apply

‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖
101406

Length Code for Interleaved 25

Apply

‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖
101409

*Do Not Apply

‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖
101408

Length Code for Matrix 25

Apply

‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖
101411

*Do Not Apply

‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖
101410

Length Code for MSI

Apply

‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖
101429

*Do Not Apply

‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖
101428

‖‖‖‖‖‖‖‖‖‖‖‖‖‖‖
Update

Length Code for Plessey

Apply

‖‖‖‖‖‖‖‖‖‖‖
101431

*Do Not Apply

‖‖‖‖‖‖‖‖‖‖‖
101430

Length Code for Telepen

Apply

‖‖‖‖‖‖‖‖‖‖‖
101433

*Do Not Apply

‖‖‖‖‖‖‖‖‖‖‖
101432

Length Code for UPC-A

Apply

‖‖‖‖‖‖‖‖‖‖‖
101427

*Do Not Apply

‖‖‖‖‖‖‖‖‖‖‖
101426

Length Code for UPC-E

Apply

‖‖‖‖‖‖‖‖‖‖‖
101421

*Do Not Apply

‖‖‖‖‖‖‖‖‖‖‖
101420

‖‖‖‖‖‖‖‖‖‖‖
Enter Setup

4.6 MULTI-BARCODE EDITOR

The Multi-Barcode Editor allows you to decide the output sequence of a concatenation of barcodes. Up to five barcodes can be specified. When you enable this mode, it will force the scanner to apply Laser mode as the scan mode.

Note: The Multi-Barcode Editor has nothing to do with Multi-Barcode Mode.

The barcodes that are found meeting the specified criteria below will be arranged in the desired sequence.

▶ Code Type
▶ 4-digit barcode length, excluding prefix, suffix, length code, etc.
▶ Matching the first character of barcode data

Edit Output Sequence

| 100650 |

| 1st Barcode | 2nd Barcode | 3rd Barcode | 4th Barcode | 5th Barcode |

0000 for any length

00 for any 1st character

Code Type → Code Type → ... ... → Code Type

Barcode Length → Barcode Length → Barcode Length

Matching 1st Character → Matching 1st Character → Matching 1st Character

109915 · 109915 · ... ... · 109915

Validate 109994

*Ignore Output Sequence 100617   Enforce Output Sequence 100618   Apply Output Sequence 100619

119

Update

4.6.1 EDIT A CONCATENATION OF BARCODES

Edit Output Sequence

100650

1) Read the barcode above to start editing a concatenation of barcodes.

2) Code Type setting – read the "Hexadecimal Value" barcode on page 162 for Code Type of the (first) barcode. For example, read "4" and "1" for Code 39.

Code Type	Symbology	Code Type	Symbology
41 (A)	Code 39	4F (O)	EAN-8 with Addon 5
42 (B)	Italian Pharmacode	50 (P)	EAN-13
43 (C)	French Pharmacode	51 (Q)	EAN-13 with Addon 2
44 (D)	Industrial 25	52 (R)	EAN-13 with Addon 5
45 (E)	Interleaved 25	53 (S)	MSI
46 (F)	Matrix 25	54 (T)	Plessey
47 (G)	Codabar (NW7)	55 (U)	GS1-128 (EAN-128)
48 (H)	Code 93	56 (V)	UPC-A
49 (I)	Code 128	57 (W)	UPC-A with Addon 2
4A (J)	UPC-E0 / UPC-E1	58 (X)	UPC-A with Addon 5
4B (K)	UPC-E with Addon 2		
4C (L)	UPC-E with Addon 5	5A (Z)	Telepen
4D (M)	EAN-8	5B ([ )	GS1 DataBar (RSS)
4E (N)	EAN-8 with Addon 2		

3) Barcode Length setting – read the "Decimal Value" barcode on page 161 for the 4-digit length of the (first) barcode. For example, read "0065" for barcode length of 65 characters or read "0000" for any length.

Note: If not reading 0000 for any length, the 4-digit length must exclude prefix, suffix (0x0d by default), length code, etc.

4) Matching Character setting – read the "Hexadecimal Value" barcode on page 162 for the 1st character that must be found matching in the (first) barcode. For example, read "4" and "1" for matching character "A" as the first character in the barcode or read "00" for any character.

5) Read twice the "F" barcode on page 162 ("FF") to complete the setting of each barcode.

6) Read the "Validate" barcode to end the editing of the barcode set.

Enter Setup

4.6.2 ACTIVATE THE CONCATENATION OF BARCODES

By default, the output sequence editing of the concatenation of barcodes is not applied.

When "Enforce Output Sequence" is enabled, all barcodes read by the scanner must meet with the criteria for the concatenation. If data is found excluded from all output sequence sets (= not meeting with the criteria), the scanner will not accept the reading, and therefore, data will not be transmitted.

When "Apply Output Sequence" is enabled, only barcodes found meeting with the criteria are counted for the concatenation. Those found not meeting with the criteria are processed normally and individually.

Note: When it requires reading more barcodes to complete the "output sequence" requirements, the scanner will respond with one short beep (low tone). After reading an acceptable barcode, its LED indicator will become solid green and go off quickly (= Good Read).
Upon completion of reading acceptable barcodes, the scanner will respond with one short beep (high tone) and its LED indicator will become solid green and go off quickly (= Good Read).

*Ignore Output Sequence

100617

Enforce Output Sequence

100618

Apply Output Sequence

100619
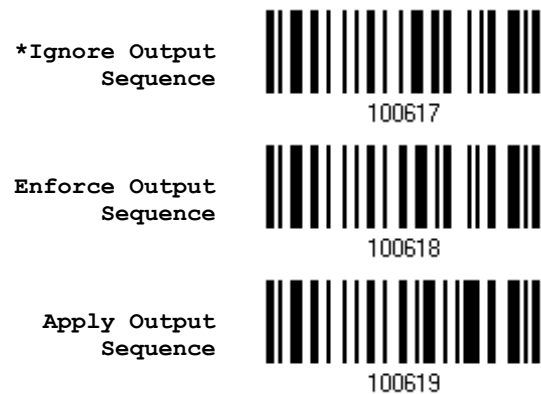
Warning: When you disable the Multi-Barcode Editor later, the scan mode remains unchanged. If Laser mode is not desired, proceed to select a scan mode best suits your application.

Update

4.7 REMOVAL OF SPECIAL CHARACTER

You can only specify 1 character, but it will remove every matching character encountered from the starting position of barcode data until a different character is met. For example, if it is configured to remove the character "0" (hex value is "30"), one or more zeros will be stripped off the barcode data "012345" and "00012345". However, for barcode data "010333", only the first zero will be stripped off.

Remove Special Character

1) Read the barcode above to remove the specified character.

2) Read the "Hexadecimal Value" barcode on page 162 for the desired character string.

   For example, read "3" and "0" for the scanner to remove the character "0".

3) Read the "Validate" barcode to complete this setting.

Enter Setup

APPLYING FORMATS FOR DATA EDITING

The scanner allows advanced data editing by applying user-configured editing formats. The whole processed data can be divided into fields by user-specified rules. These fields together with the user-configurable additional fields consist of the data actually sent to the host computer.

[Prefix Code]	[Code ID]	[Length Code]	[Data]	[Suffix Code]	Additional Field(s)
None by default	None by default	None by default	Barcode itself	0x0d by default	

IN THIS CHAPTER

Update

5.1 ACTIVATING EDITING FORMATS

5.1.1 ACTIVATE EDITING FORMATS

If you have already configured any editing format before, you may directly apply the editing format. If not, you must start with configuring an editing format first, and then, activate the editing format when it is desired in use.

Editing Format 1

Enable

101301

*Disable

101300

Editing Format 2

Enable

101303

*Disable

101302

Editing Format 3

Enable

101305

*Disable

101304

Editing Format 4

Enable

101307

*Disable

101306

End Programming Format

Editing Format 5

Enable

101309

*Disable

101308

5.1.2 EXCLUSIVE DATA EDITING

By default, only barcodes found meeting with the criteria are processed by the editing formats. Those found not meeting with the criteria are processed normally.

When "Exclusive Data Editing" is enabled, all barcodes read by the scanner must be processed by the editing formats. If data is found excluded from all enabled editing formats (= not meeting with the specified criteria), the scanner will not accept the reading, and therefore, data will not be transmitted.

Yes

101201

*No

101200

Update

5.2 HOW TO CONFIGURE EDITING FORMATS

```
              Configure Format
                   1 ~ 5
```

Define Data Criteria	Define Data Fields	Define Transmission Sequence
Applicable Code Type	Start Position	Start Programming
Data Length	Field Adjustment	Select Field by Sequence
Matching String & Location	Total Number of Fields	End Programming
	Field Settings	
	Additional Fields	

```
              End of Format
               Programming
```

End Programming Format
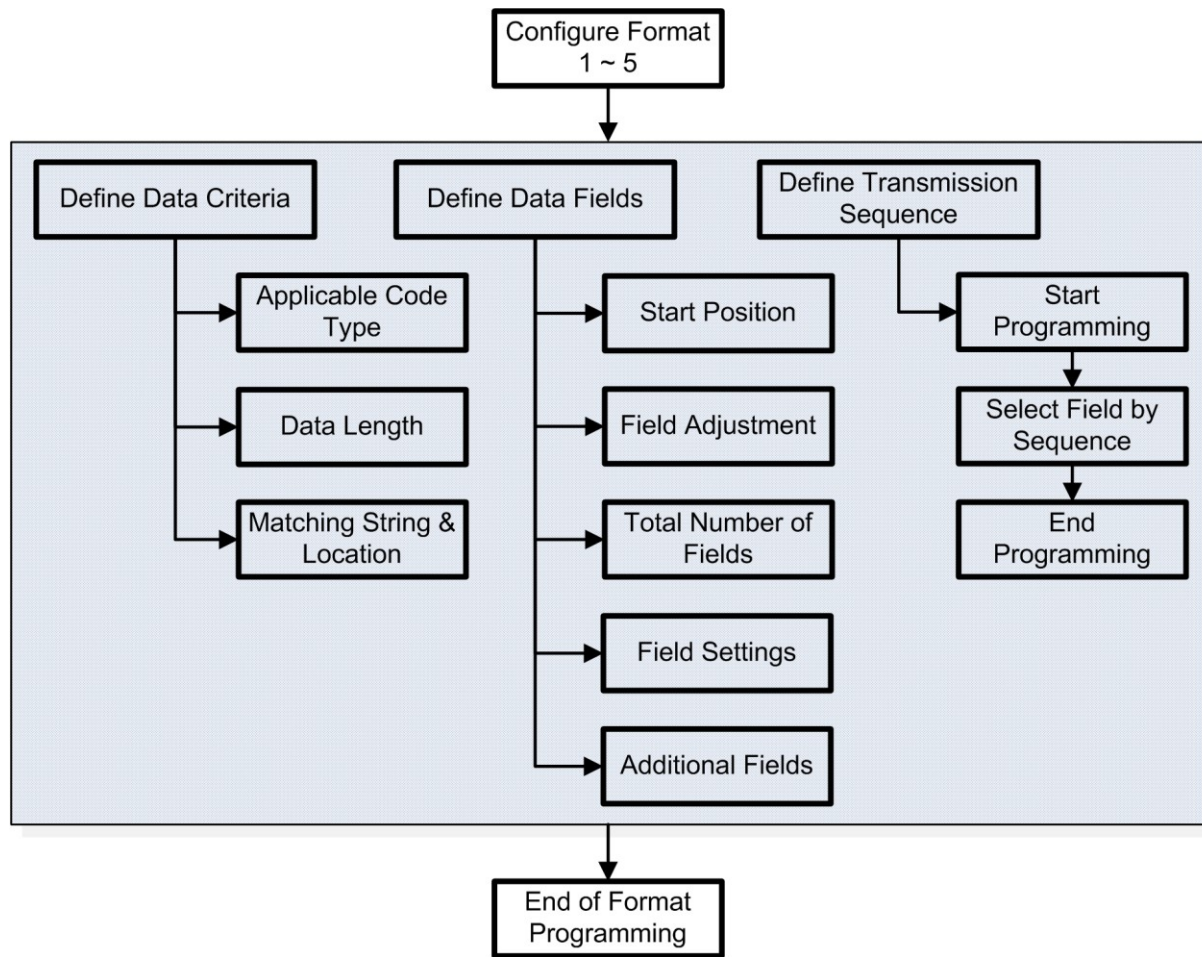
5.2.1 SELECT FORMAT TO CONFIGURE

Start Programming Format

Select one editing format (Format 1~5) and the parameters pertaining to the editing format can then be configured – applicable code type, data length, matching string & location, start position, field adjustment, total number of fields, field settings (field-dividing rule), additional fields, and field transmission sequence.
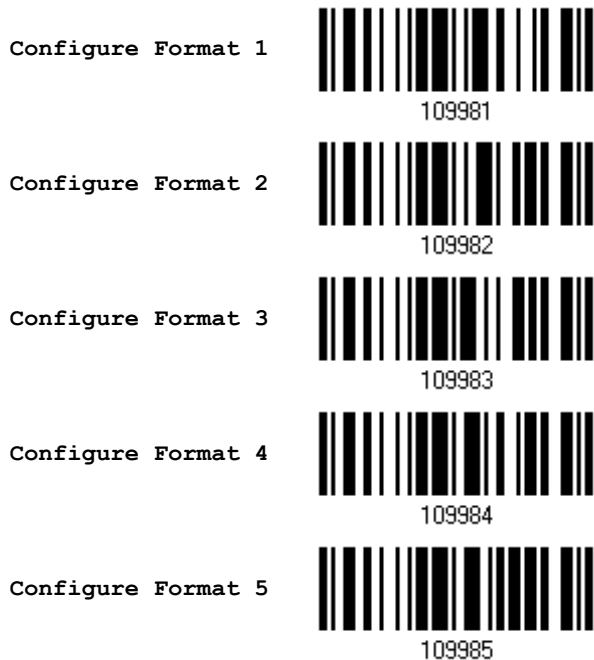
Up to five different formats can be specified.

Configure Format 1	‖‖‖‖‖‖‖‖‖ 109981
Configure Format 2	‖‖‖‖‖‖‖‖‖ 109982
Configure Format 3	‖‖‖‖‖‖‖‖‖ 109983
Configure Format 4	‖‖‖‖‖‖‖‖‖ 109984
Configure Format 5	‖‖‖‖‖‖‖‖‖ 109985

Note: Before you complete the programming of an editing format, if you have the scanner read any barcode for parameters other than those pertaining to the editing format, it will automatically abort the programming process.

End Programming Format

After having configured all the desired parameters, you must have the scanner read the "End Programming Format" barcode, which can be located at the bottom of every even page in this chapter.

End Programming Format	‖‖‖‖‖‖‖‖‖ 109980

‖‖‖‖‖‖‖‖‖ Update

5.2.2 RESTORE DEFAULT FORMAT

You may select an existing editing format and have the defaults restored. The default settings of an editing format are listed below.

Editing format	Defaults
Applicable Code Type	All
Data Length	0 (No qualification)
Matching String	Disable
Matching String Location	None
Start Position	From head
Field Adjustment	No adjustment
Total Number of Fields	1
Field Setting – field-dividing rule	Not configured
Additional Fields	None
Field Transmission Sequence	F1

Restore Default Format

109990

End Programming Format

5.3 CONFIGURING FORMAT — DEFINE DATA CRITERIA

Three applicable conditions can be configured to check whether the data read by the scanner can be processed by the particular editing format.

Note: Data editing cannot be performed unless the three conditions are all met.

5.3.1 APPLICABLE CODE TYPE

By default, barcodes of all the supported symbologies will be processed by any editing format, if having been configured and enabled. For quick configuration, you may first clear all, and then select the desired symbologies.

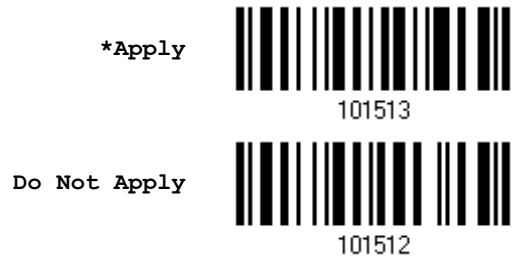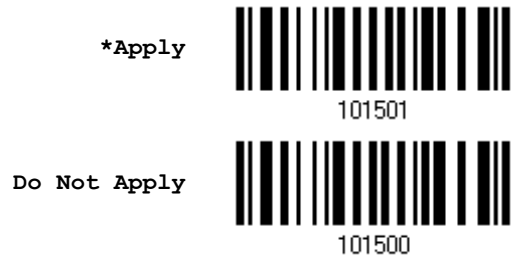Note: You must have at least one symbology selected.

*Apply to All

109992

Clear All

109991

Update

Editing Format for Codabar

*Apply

‖|‖||‖||‖‖|‖||‖|‖‖|
101513

Do Not Apply

‖|‖||‖||‖|‖|‖ ‖||‖|
101512

Editing Format for Code 39

*Apply

‖|‖||‖||‖|‖|‖||‖|‖‖|
101501

Do Not Apply

‖|‖||‖||‖|‖|‖|‖|‖‖|
101500

Editing Format for Code 93

*Apply

‖|‖||‖||‖|‖|‖||‖|‖‖|
101515

Do Not Apply

‖|‖||‖||‖|‖‖||‖|‖‖|
101514

Editing Format for Code 128

*Apply

‖|‖||‖||‖|‖‖||‖|‖‖|
101517

Do Not Apply

‖|‖||‖||‖|‖|‖|‖|‖‖|
101516
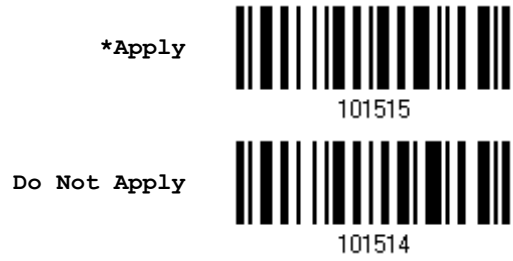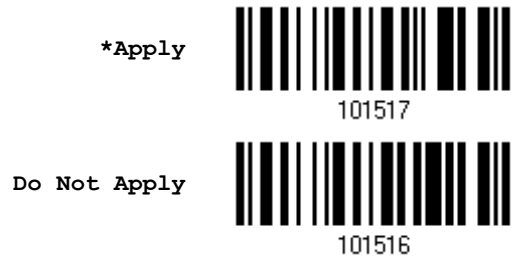
Editing Format for GS1-128 & GS1 DataBar

*Apply

‖|‖||‖||‖|‖‖|‖|‖|‖‖|
101519

Do Not Apply

‖|‖||‖||‖|‖|‖‖|‖|‖‖|
101518

‖|‖|‖|‖‖||‖‖|‖|‖|‖||

End Programming Format
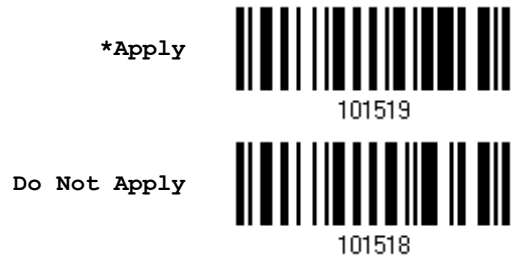
Editing Format for ISBT 128

*Apply

101553

Do Not Apply

101552

Editing Format for EAN-8

*Apply

101527

Do Not Apply

101526

Editing Format for EAN-8 Addon 2

*Apply

101529

Do Not Apply

101528

Editing Format for EAN-8 Addon 5

*Apply

101531

Do Not Apply

101530

Editing Format for EAN-13

*Apply

101533

Do Not Apply

101532

131

Update

Editing Format for EAN-13 Addon 2

*Apply

‖101535‖

Do Not Apply

‖101534‖

Editing Format for EAN-13 Addon 5

*Apply

‖101537‖

Do Not Apply

‖101536‖

Editing Format for French Pharmacode

*Apply

‖100412‖

Do Not Apply

‖101504‖

Editing Format for Italian Pharmacode

*Apply

‖101503‖

Do Not Apply

‖101502‖

Editing Format for Industrial 25

*Apply

‖101507‖

Do Not Apply

‖101506‖

End Programming Format

Editing Format for Interleaved 25

*Apply

‖‖‖‖‖‖‖‖‖‖‖‖‖
101509

Do Not Apply

‖‖‖‖‖‖‖‖‖‖‖‖‖
101508

Editing Format for Matrix 25

*Apply

‖‖‖‖‖‖‖‖‖‖‖‖‖
101511

Do Not Apply

‖‖‖‖‖‖‖‖‖‖‖‖‖
101510

Editing Format for MSI

*Apply

‖‖‖‖‖‖‖‖‖‖‖‖‖
101545

Do Not Apply

‖‖‖‖‖‖‖‖‖‖‖‖‖
101544

Editing Format for Plessey

*Apply

‖‖‖‖‖‖‖‖‖‖‖‖‖
101547

Do Not Apply

‖‖‖‖‖‖‖‖‖‖‖‖‖
101546

Editing Format for Telepen

*Apply

‖‖‖‖‖‖‖‖‖‖‖‖‖
101549

Do Not Apply

‖‖‖‖‖‖‖‖‖‖‖‖‖
101548

‖‖‖‖‖‖‖‖‖‖‖‖‖
Update

Editing Format for UPC-A

*Apply

||||||| 101539

Do Not Apply

||||||| 101538

Editing Format for UPC-A Addon 2

*Apply

||||||| 101541

Do Not Apply

||||||| 101540

Editing Format for UPC-A Addon 5

*Apply

||||||| 101543

Do Not Apply

||||||| 101542

Editing Format for UPC-E

*Apply

||||||| 101521

Do Not Apply

||||||| 101520

Editing Format for UPC-E Addon 2

*Apply

||||||| 101523

Do Not Apply

||||||| 101522

End Programming Format

Editing Format for UPC-E Addon 5

*Apply

101525

Do Not Apply

101524

Update

5.3.2 DATA LENGTH

The length must include prefix, suffix (0x0d by default), length code, etc. By default, barcodes of any length (character count) are eligible for data editing.

▶ You may specify a value from 0 to 254.

▶ When zero is given to both, the scanner will not perform the length qualification.

1) Read the barcode below to specify Max. Length or Min. Length separately, and follow steps 2~3.

Max. Length

```
101561
```

Min. Length

```
101560
```

2) Read the "Decimal Value" barcode on page 161 for the desired length.

3) Read the "Validate" barcode on the same page to complete this setting.

End Programming Format

5.3.3 MATCHING STRING & LOCATION

By default, no matching string is specified, and therefore, it is disabled. You may enable this feature by specifying a matching string; up to four characters are allowed.

▶ When the Matching String Location is zero, the scanner will only check for the existence of the matching string in the barcode data.

▶ You may specify a value from 1 to 254 to indicate where the matching string starts in the barcode data.

1) Read the barcode to specify a matching string.

Matching String…

101562

2) Read the "Hexadecimal Value" barcode on page 162 for the desired character string.
3) Read the "Validate" barcode to complete this setting.
4) Read the barcode to specify the location of the matching string.

Location of Matching String…

101563

5) Read the "Decimal Value" barcode on page 161 for the desired location.
6) Read the "Validate" barcode on the same page to complete this setting.

Update

5.4 CONFIGURING FORMAT — DEFINE DATA FIELD

5.4.1 START POSITION

Data can be divided into fields in one of the following direction –

▸ from head (F1) to tail (F5)
▸ from tail (F1) to head (F5)

*From Head

101600

From Tail

101601

5.4.2 FIELD ADJUSTMENT

You may apply equal length to all fields, if necessary. It will add "Space" (0x20) to field when data is found shorter than specified.

*No adjustment

101602

Set length to adjust fields… (*0)

101603
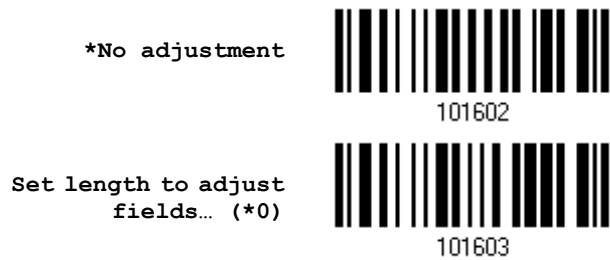
1) Read the barcode above to adjust field by length.

2) Read the "Decimal Value" barcode on page 161 for the desired field length.

3) Read the "Validate" barcode on the same page to complete this setting.

End Programming Format

5.4.3 TOTAL NUMBER OF FIELDS

Data can be divided into at most 6 fields; each of them is numbered from F1 to F6 accordingly. However, only F1~F5 can be configured.

▶ The total number of fields must be specified correctly. If three fields are configured for the editing format, the data characters after F3 will be assigned to F4 automatically. This feature is quite useful especially when data of variable lengths is processed by editing formats.

*One Field

101590

Two Fields

101591

Three Fields

101592

Four Fields

101593

Five Fields

101594

Six Fields

101595

Note: The number of configurable fields is always one less than the total number of fields specified. The extra data characters beyond the last field configured will be automatically assigned to the next field.

Update

5.4.4 FIELD SETTINGS

Data eligible for editing formats is divided into fields by user-specified rules – either using the field terminating string or specified field length.

By Terminating String
Specify the field terminating string. Up to two characters are allowed. The scanner will search for the occurrence of this particular string in the data. By default, this string will be included in the field. You may discard it.
By Length
Alternatively, you may simply specify the field length. The scanner will assign the next specified number of characters into the field.

Field 1 Setting

1. Read the barcode below to divide field 1 by a specified terminating string.

**Select
Field Separator
to Divide Field 1…** |||||||||||||||||
101567

2. Read the "Hexadecimal Value" barcode on page 162 for the desired character string.
3. Read the "Validate" barcode to complete this setting.
4. Read the "Discard Separator" barcode if the field separator is not desired in the field.

*Include Separator |||||||||||||||||
101565

Discard Separator |||||||||||||||||
101564

If not dividing the field by a specific separator, you may divide it by a specified length.

1. Read the barcode below to divide field 1 by length.

**Divide Field 1
by Length** |||||||||||||||||
101566

2. Read the "Decimal Value" barcode on page 161 for the desired field length.
3. Read the "Validate" barcode on the same page to complete this setting.

||||||||||||||||| End Programming Format

Field 2 Setting

1. Read the barcode below to divide field 2 by a specified terminating string.

<div align="right">

**Select
Field Separator
to Divide Field 2…**

</div>

2. Read the "Hexadecimal Value" barcode on page 162 for the desired character string.

3. Read the "Validate" barcode to complete this setting.

4. Read the "Discard Separator" barcode if the field separator is not desired in the field.

<div align="right">

*Include Separator

Discard Separator

</div>

If not dividing the field by a specific separator, you may divide it by a specified length.

1. Read the barcode below to divide field 2 by length.

<div align="right">

**Divide Field 2
by Length**

</div>

2. Read the "Decimal Value" barcode on page 161 for the desired field length.

3. Read the "Validate" barcode on the same page to complete this setting.

Update

Field 3 Setting

1. Read the barcode below to divide field 3 by a specified terminating string.

**Select
Field Separator
to Divide Field 3…**

101575

2. Read the "Hexadecimal Value" barcode on page 162 for the desired character string.

3. Read the "Validate" barcode to complete this setting.

4. Read the "Discard Separator" barcode if the field separator is not desired in the field.

*Include Separator

101573

Discard Separator

101572

If not dividing the field by a specific separator, you may divide it by a specified length.

1. Read the barcode below to divide field 3 by length.

**Divide Field 3
by Length**

101574

2. Read the "Decimal Value" barcode on page 161 for the desired field length.

3. Read the "Validate" barcode on the same page to complete this setting.

End Programming Format

Field 4 Setting

1. Read the barcode below to divide field 4 by a specified terminating string.
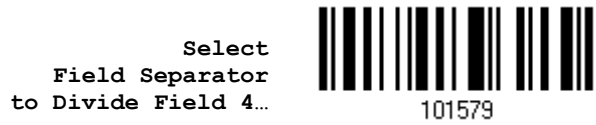
<div align="right">

**Select
Field Separator
to Divide Field 4…**

‖‖‖‖‖‖‖‖
101579

</div>

2. Read the "Hexadecimal Value" barcode on page 162 for the desired character string.

3. Read the "Validate" barcode to complete this setting.

4. Read the "Discard Separator" barcode if the field separator is not desired in the field.

<div align="right">

*Include Separator

‖‖‖‖‖‖‖‖
101577

Discard Separator

‖‖‖‖‖‖‖‖
101576

</div>

If not dividing the field by a specific separator, you may divide it by a specified length.

1. Read the barcode below to divide field 4 by length.

<div align="right">

**Divide Field 4
by Length**

‖‖‖‖‖‖‖‖
101578

</div>

2. Read the "Decimal Value" barcode on page 161 for the desired field length.

3. Read the "Validate" barcode on the same page to complete this setting.

‖‖‖‖‖‖‖‖ Update

Field 5 Setting

1. Read the barcode below to divide field 5 by a specified terminating string.
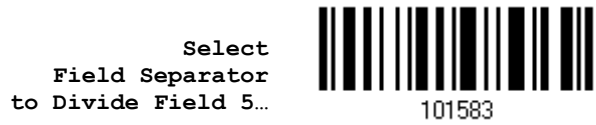
<div style="text-align: right;">

Select Field Separator to Divide Field 5...

</div>

101583

2. Read the "Hexadecimal Value" barcode on page 162 for the desired character string.

3. Read the "Validate" barcode to complete this setting.

4. Read the "Discard Separator" barcode if the field separator is not desired in the field.

<div style="text-align: right;">

*Include Separator

</div>

101581

<div style="text-align: right;">

Discard Separator

</div>

101580

If not dividing the field by a specific separator, you may divide it by a specified length.

1. Read the barcode below to divide field 5 by length.

<div style="text-align: right;">
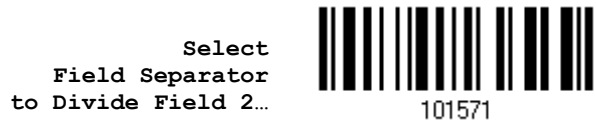
Divide Field 5 by Length

</div>

101582

2. Read the "Decimal Value" barcode on page 161 for the desired field length.

3. Read the "Validate" barcode on the same page to complete this setting.

144

End Programming Format

Additional Fields

Up to five additional fields can be created for each editing format; each of them is numbered from AF1 to AF5 accordingly.

If "Keyboard Wedge" is configured for interface, Key Type and Key Status will then become applicable. You may decide whether or not to apply Key Status when "Normal Key" is selected for Key Type.

Key Type		Key Status
Scan Code	Up to 2 scan code values are allowed.	N/A
Normal Key	Up to 4 character strings are allowed.	Add Shift
		Add Left Ctrl
		Add Left Alt
		Add Right Ctrl
		Add Right Alt
		Refer to Keyboard Wedge Table.

1. Read the barcode below to specify an additional field, one at a time.

Additional Field 1… 101584

Additional Field 2… 101585

Additional Field 3… 101586

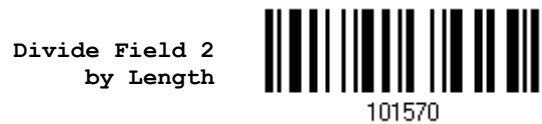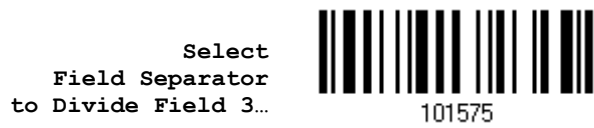**Additional Field 4…** 101587

Additional Field 5… 101588

2. Read the "Hexadecimal Value" barcode on page 162 for the desired additional field.

3. Read the "Validate" barcode to complete this setting.

Update

5.4.5 PAUSE FIELD SETTING

Pause Field Time

You can limit the pause time interval (1~16). By default, it is set to 1 second.

**Pause Field Time
1~16 sec.
(*1)**

1. Read the barcode above to specify the time interval for the Pause Field. (It is set to 1 by default.)

2. Read the "Decimal Value" barcode on page 161. For example, read "1" and "0" for setting the Pause Field Time to 10 seconds.

3. Read the "Validate" barcode on the same page to complete this setting.

End Programming Format

5.5 CONFIGURING FORMAT — DEFINE TRANSMISSION SEQUENCE

After configuring the data fields and additional fields, you must now program the transmission sequence of these fields that comprise the final data. This field transmission sequence can be assigned in any desired order and fields can be assigned multiple times as well.

Note: Up to twelve fields can be assigned.

1) Read the "Start" barcode to begin with programming the field transmission sequence.

Start Programming…

101589

2) Program the transmission sequence by reading the desired fields as well as additional fields.

Field 1

109901

Field 2

109902

Field 3

109903

Field 4

109904

Field 5

109905

Field 6

109906

Additional Field 1

109907

Update

Additional Field 2

109908

Additional Field 3

109909

Additional Field 4

109910

Additional Field 5

109911

Pause Field

109912

3) Read the "End" barcode to complete this setting.

End Programming…

109994

End Programming Format

5.6 PROGRAMMING EXAMPLES

5.6.1 EXAMPLE I

Extract data from the 10th character to the 19th character...

The editing format should be configured as follows:

1.   Read the "Enter Setup" barcode to enter the Configuration Mode.

2.   Read the "Configure Format 1" barcode.

3.   Read the "Clear All" and "Code 128" barcodes for applicable code type.

4.   Read the "Three Fields" barcode.

5.   Read the "Divide Field 1 by Length" barcode, and set length to 9.

      Field 1 data starts from the 1st character to the 9th character.

6.   Read the "Divide Field 2 by Length" barcode, and set length to 10.

      Field 2 data starts from the 10th character to the 19th character.

7.   Read the "Start (Programming)" barcode to program the transmission sequence.

8.   Read the "Field 2" barcode.

9.   Read the "End" barcode to complete the transmission sequence setting.

10.   Read the "End Programming Format" barcode to complete the setting of Editing Format 1.

11.   Read the "Enable Format 1" barcode to apply Editing Format 1 to Code 128.

12.   Read the "Update" barcode to exit the Configuration Mode.

Update

5.6.2 EXAMPLE II

Extract the date code, item number, and quantity information from barcodes.

Data in a barcode is encoded like this:

From the 1st character to the 6th character is the date code.

From the 7th character to the dash '-' character is the item number.

After the dash '-' character is the quantity information.

Data will be transmitted like this:

The item number goes first, then a TAB character, followed by the date code, then another TAB character, and finally the quantity information.

The editing format should be configured as follows:

1.   Read the "Enter Setup" barcode to enter the Configuration Mode.

2.   Read the "Configure Format 2" barcode.

3.   Read the "Three Fields" barcode.

4.   Read the "Divide Field 1 by Length" barcode, and set length to 6.

     Field 1 data starts from the 1st character to the 6th character.

5.   Read the "Select Field Separator to Divide Field 2" barcode, and use a dash '-' character.

     Field 2 data starts from the 7th character until the dash '-' character is met.

6.   Read the "Additional Field 1" barcode, and use a tab character for the field.

7.   Read the "Start (Programming)" barcode to program the transmission sequence.

8.   Read the "Field 2", "Additional Field 1", "Field 1", "Additional Field 1", "Field 3" barcodes.

9.   Read the "End" barcode to complete the transmission sequence (F2 A1 F1 A1 F3) setting.

10. Read the "End Programming Format" barcode to complete the setting of Editing Format 1.

11. Read the "Enable Format 2" barcode to apply Editing Format 2 to all code types.

12. Read the "Update" barcode to exit the Configuration Mode.

End Programming Format

SPECIFICATIONS
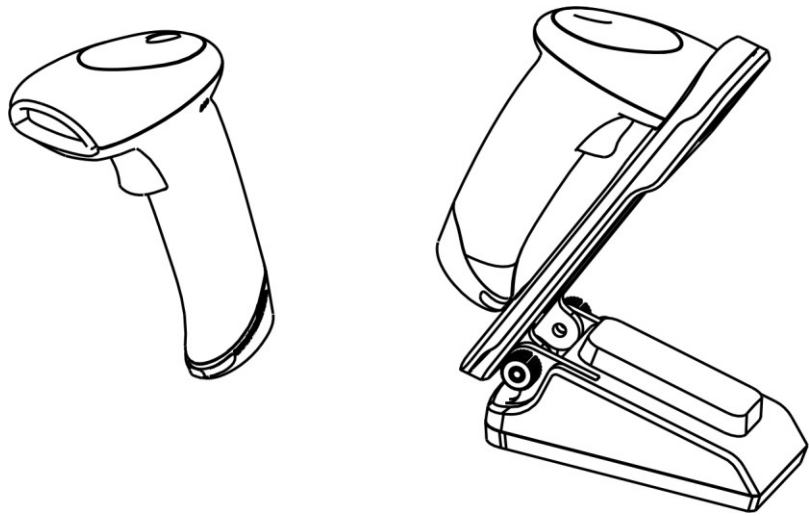
Optical Characteristics	SC-1500-USB
Scan Engine	Non-contact type
Optical Sensor	CCD, 2500 pixels
Light Source	Visible red LED

Physical Characteristics	
Color	Black
Switch	Tactile switch
Indication	Dual-color LED (Red/Green) and beeper
Interface Options	Keyboard Wedge, RS-232, Wand Emulation
Weight	Approx. 145 g

Electrical Characteristics		
Voltage		+ 5V ± 5%
Power Consumption	Standby	30 mA
	Scanning	170 mA
	Maximum	250 mA

Update

Environmental Characteristics		
Temperature	Operating	0 °C to 50 °C
	Storage	-20 °C to 60 °C
Humidity (Non-condensing)	Operating	10% to 90%
	Storage	5% to 95%
Resistance		
Impact Resistance		1.5 m, 5 drops per 6 sides
Electrostatic Discharge		± 15 kV air discharge, ± 8 kV contact discharge
Programming Support		
Configuration via Setup Barcodes		Use setup barcodes or host serial commands.
Software		Windows®-based ScanMaster
Firmware upgradeable		Download firmware updates via the download utility.
Accessories		
USB HID Cable (307)		√
USB Virtual COM Cable (308)		√

Enter Setup

FIRMWARE UPGRADE

1) Use the RS-232 cable to cconnect the scanner to the serial port of PC and join the power adaptor to the RS-232 connector.

2) Read the following barcodes in sequence for the scanner to enter the download mode.

   The scanner will respond with beeps to indicate it is ready for downloading.

Enter Setup

Download

109997

3) Run the download utility "ProgLoad.exe" on your computer.

Kernel Program	User Program
K1500_V*.shx	STD1500_V*.shx
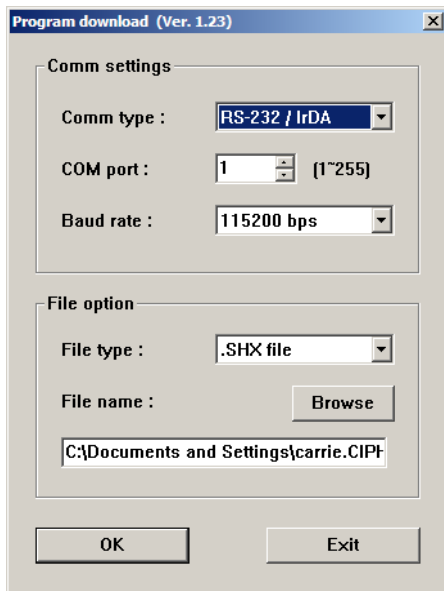
For the communication settings, select "RS-232" and the correct COM port.

Select 115200 bps for the baud rate setting.

For the file option, click [Browse] to select the target file for firmware update.

Click [OK].

Note: The output interface will be reset to your previous settings, which may be Keyboard Wedge, RS-232 or Wand Emulation.

Update

Enter Setup

HOST SERIAL COMMANDS

SERIAL COMMANDS

D

Purpose	To disable the scanner.
Remarks	"D"

E

Purpose	To enable the scanner.
Remarks	"E"

#@ nnnnnn <CR>

Purpose	To configure the scanner.
Remarks	nnnnnn – the six digits of command parameters.
	For example, "109952" is to list the current Code ID settings.

List Page 3

109952 ← Serial Command
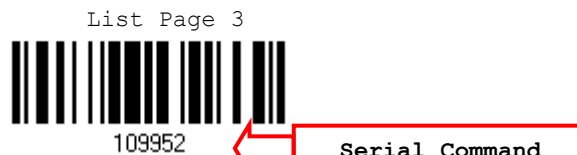
"0x23" + "0x40" + "0x31" + "0x30" + "0x39" + "0x39" + "0x35" + "0x32" + "0x0d"

Note: After configuring the scanner, you may send the serial command "#@109999" to save the settings.

#@ - - - -<CR>

Purpose	To halt the scanner.
Remarks	"0x23" + "0x40" + "0x2d" + "0x2d" + "0x2d" + "0x2d" + "0x0d"

#@ . . . . <CR>

Purpose	To resume operation.
Remarks	"0x23" + "0x40" + "0x2e" + "0x2e" + "0x2e" + "0x2e" + "0x0d"

#@////<CR>

Purpose	To respond with a beep.
Remarks	"0x23" + "0x40" + "0x2f" + "0x2f" + "0x2f" + "0x2f" + "0x0d"

Update

#@TRIGOFF<CR>

Purpose	Disable software trigger
Remarks	"0x23" + "0x40" + "0x54" + "0x52" + "0x49" + "0x47" + "0x4f" + "0x46" + "0x46" + "0x0d"

#@TRIGON<CR>

Purpose	Enable software trigger
Remarks	"0x23" + "0x40" + "0x54" + "0x52" + "0x49" + "0x47" + "0x4f" + "0x4e" + "0x0d"

EXAMPLE

You may run HyperTerminal.exe on the host computer to send serial commands to the scanner via RS-232.

▶ For the scanner to stop immediately –

D

▶ For the scanner to resume working –

E

▶ For the scanner to change the beeper to medium volume and beep –

#@101011<CR>

#@////<CR>

▶ For the scanner to change the beeper to minimal volume and beep –

#@101010<CR>

#@////<CR>

▶ For the scanner to change the beeper frequency to 8 kHz (for Good Read Beep only) and beep –

#@101001<CR>

#@////<CR>

▶ For the scanner to change the beeper length to longest (for Good Read Beep only) and beep –

#@101008<CR>

#@////<CR>

▶ For the scanner to save the settings, send the serial command "#@109999" –

#@101011<CR>

#@109999<CR>

Note: You can configure more than one scanner connected to the host via RS-232. To identify the scanner, you may send the serial command to have it respond with a beep.

Enter Setup

KEYBOARD WEDGE TABLE

	0	1	2	3	4	5	6	7	8
0		F2	SP	0	@	P	`	p	⓪
1	INS	F3	!	1	A	Q	a	q	①
2	DLT	F4	"	2	B	R	b	r	②
3	Home	F5	#	3	C	S	c	s	③
4	End	F6	$	4	D	T	d	t	④
5	Up	F7	%	5	E	U	e	u	⑤
6	Down	F8	&	6	F	V	f	v	⑥
7	Left	F9	'	7	G	W	g	w	⑦
8	BS	F10	(	8	H	X	h	x	⑧
9	HT	F11	)	9	I	Y	i	y	⑨
A	LF	F12	*	:	J	Z	j	z	
B	Right	ESC	+	;	K	[	k	{	
C	PgUp	Exec	,	<	L	\	l			
D	CR	CR*	-	=	M	]	m	}	
E	PgDn		.	>	N	^	n	~	
F	F1		/	?	O	_	o	Dly	ENTER*

Note: (1) ⓪~⑨: Digits of numeric keypad.
(2) CR*/Send/ENTER*: ENTER key on the numeric keypad.

Update

KEY TYPE & STATUS

KEY TYPE

If "Keyboard Wedge" is configured for interface, Key Type and Key Status will then become applicable.

*Normal

||||| ||| ||||| |||| |||||
109926

Scan Code

||||| ||| ||||| ||| |||||
109936

KEY STATUS

Decide whether or not to change key status when "Normal Key" is selected for Key Type.

Add Shift

||||| ||| ||||| ||| |||||
109930

Add Left Ctrl

||||| ||| ||||| ||| |||||
109931

Add Right Ctrl

||||| ||| ||||| ||| |||||
109933

Add Left Alt

||||| ||| ||||| ||| |||||
109932

Add Right Alt

||||| ||| ||||| ||| |||||
109934

Enter Setup

EXAMPLE

KEY TYPE = NORMAL

For example, if you want to program the character "!" as the prefix code:

1.   Read the "Configure Prefix" barcode.

2.   Read the "Hexadecimal Value" barcode on page 162 for "2" and "1".

3.   Read the "Validate" barcode to complete this setting.

KEY TYPE = SCAN CODE

For example, if you want to program the character "a" (= "1C" on the scan code table) as the prefix code:

1.   Read the "Configure Prefix" barcode.

2.   Read the "Scan Code" barcode.

3.   Read the "Hexadecimal Value" barcode on page 162 for "1" and "C".

4.   Read the "Validate" barcode to complete this setting.

KEY TYPE = NORMAL + KEY STATUS = SHIFT

For example, if you want to program the character "!" (= "Shift" + "1" on keyboard) as the prefix code:

1.   Read the "Configure Prefix" barcode.

2.   Read the "Add Shift" barcode.

3.   Read the "Hexadecimal Value" barcode on page 162 for "3" and "1".

4.   Read the "Validate" barcode to complete this setting.

KEY TYPE = NORMAL + KEY STATUS = CTRL

For example, if you want to program "Ctrl+A" and "Ctrl+$" as the prefix code:

1.   Read the "Configure Prefix" barcode.

2.   Read the "Add Left Ctrl" barcode.

3.   Read the "Hexadecimal Value" barcode on page 162 for "4", "1" (= "A").

4.   Read the "Add Left Ctrl" barcode.

5.   Read the "Hexadecimal Value" barcode on page 162 for "2", "4" (= "$").

6.   Read the "Validate" barcode to complete this setting.

Update

Enter Setup

NUMERAL SYSTEMS

DECIMAL SYSTEM

Decimal

0

109900

1

109901

2

109902

3

109903

4

109904

5

109905

6

109906

7

109907

8

109908

9

109909

Validate the Values

Validate

109994

Update

Abort

HEXADECIMAL SYSTEM

Hexadecimal

0	1
109900	109901
2	3
109902	109903
4	5
109904	109905
6	7
109906	109907
8	9
109908	109909
A	B
109910	109911
C	D
109912	109913
E	F
109914	109915

Enter Setup

Validate the Values

```
Validate
```



```
109994
```

ASCII TABLE

	0	1	2	3	4	5	6	7	
0		DLE	SP	0	@	P	`	p	
1	SOH	DC1	!	1	A	Q	a	q	
2	STX	DC2	"	2	B	R	b	r	
3	ETX	DC3	#	3	C	S	c	s	
4	EOT	DC4	$	4	D	T	d	t	
5	ENQ	NAK	%	5	E	U	e	u	
6	ACK	SYN	&	6	F	V	f	v	
7	BEL	ETB	'	7	G	W	g	w	
8	BS	CAN	(	8	H	X	h	x	
9	HT	EM	)	9	I	Y	i	y	
A	LF	SUB	*	:	J	Z	j	z	
B	VT	ESC	+	;	K	[	k	{	
C	FF	FS	,	<	L	\	l	|	
D	CR	GS	-	=	M	]	m	}	
E	SO	RS	.	>	N	^	n	~	
F	SI	US	/	?	O	_	o	DEL	

```
Update
```



```
Abort
```