IDAutomation SC5USB-D: GS1 Format: Code 128 Decode FNC may be translated according to the GS1-128 (UCC/EAN-128) format if it starts with an FNC1 character. When enabled, the first FNC1 will be translated to “]C1”, and FNC1 codes thereafter in the same symbol will be a <GS> (1D16) field separator code.

1. Scan the Program Barcode

2. Scan the Format Barcode

3. To enable GS1-128 Decode, Scan 0,1. To disable GS1-128 Decode, scan 0,0.

4. Scan Finish Barcode

5. Scan the Exit Barcode