

## **IDAutomation SC5USB: Minimum Code Length**

Each symbology has its own Min.Code Length. It can be set to qualify data entry. If their Min. Code Length is zero, the Global Min. Code Length is in effect. The length is defined as to the actual barcode data length to be sent. Data with lengths exceeding these limits will be rejected. If the Minimum length setting is greater than the Maximum length setting, the symbology will not be readable.

### **1. Scan the Program Barcode**



### **2. Scan the Symbology/Barcode type that you need to program (scan one symbology).**

#### **Code 39:**



#### **Code 128:**



#### **Interleaved 2 of 5:**



#### **Code 93:**



#### **MSI:**



**3. Scan the coordinates to produce the minimum code length. To program the barcode to read barcodes that are at least one character, scan 0 and then 1.**

**0** 

**1** 

**2** 

**3** 

**4** 

**5** 

**6** 

**7** 

**8** 

**9** 

**4. Scan Finish Barcode**



**5. Scan the Exit Barcode**

